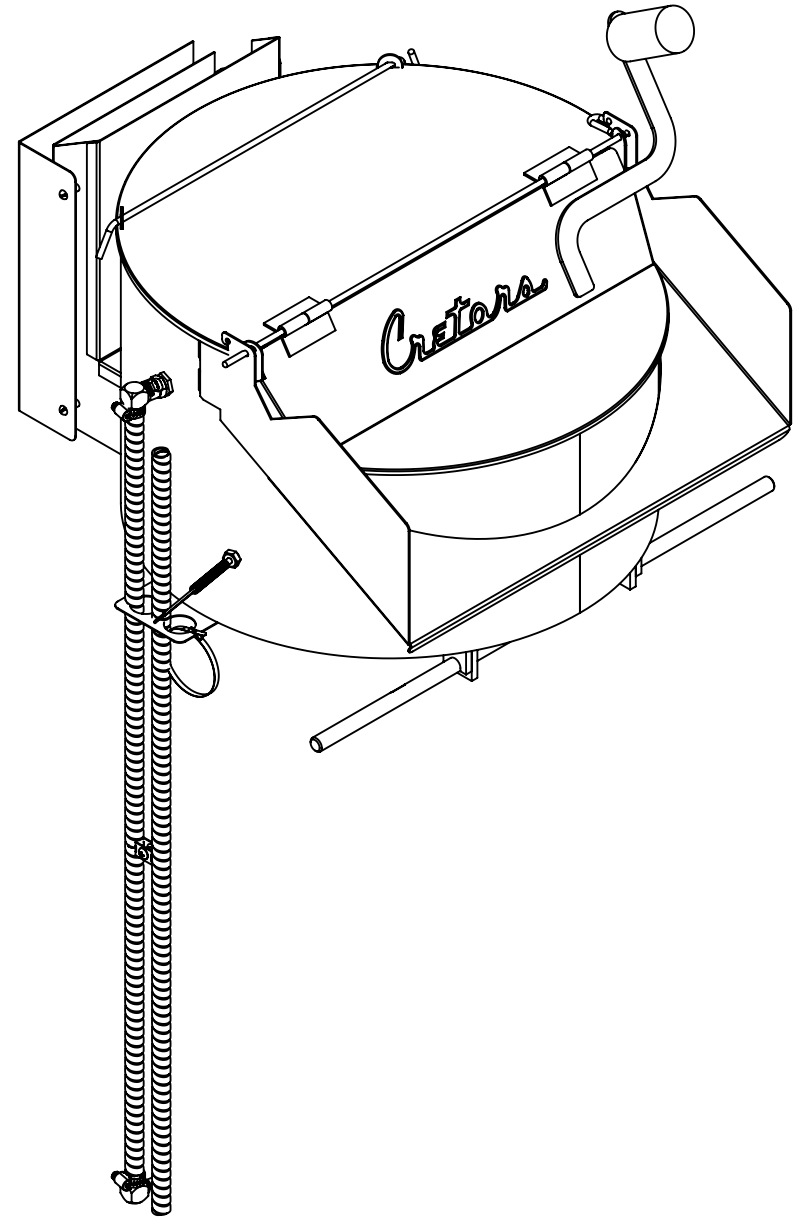
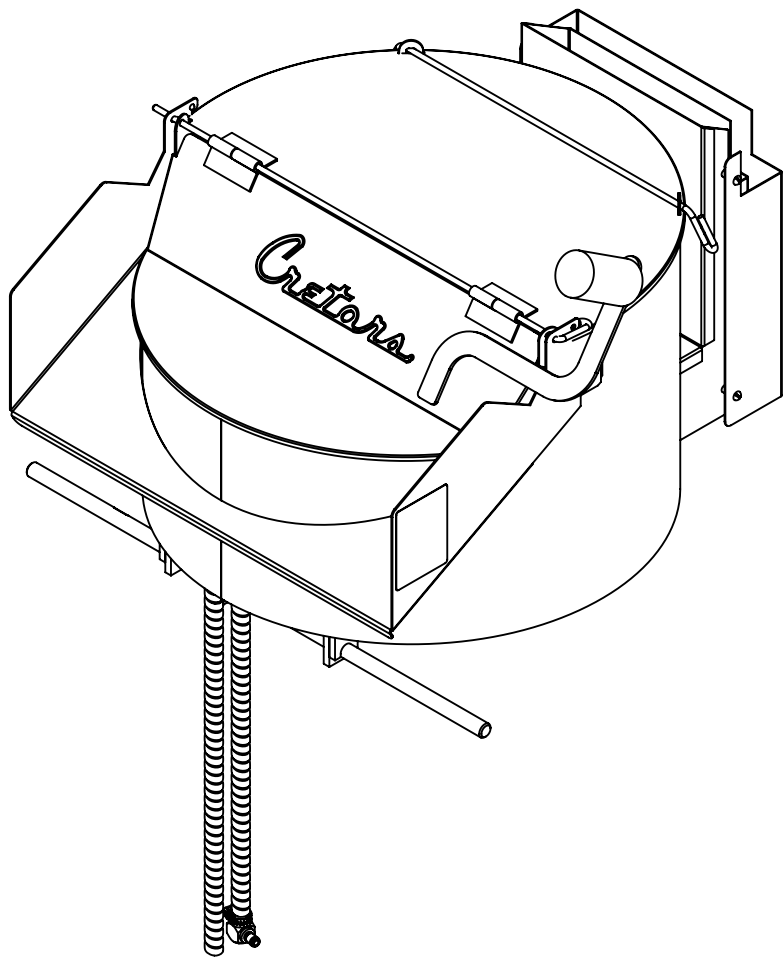


BILL OF MATERIALS

ITEM #	QTY.	P/N	DESCRIPTION
1	1	20830	KETTLE WELDMENT, GT60, RH
2	1	14389	PAN CENTER STUD & BUSHING, G60G
3	1	1560	7/8", INTERNAL TOOTH LOCKWASHER, STEEL ZINC
4	1	1551-T	7/8-14 CENTER STUD NUT W/ #10-32 THREAD
5	1	7268	#10-32 X 1/2"LG FULLY THD, PHIL TRUSS HEAD MACHINE SCREW, 18-8 S.S.
6	1	7676	#10-32, HEX MACHINE SCREW NUT, 18-8 S.S.
7	1	12026-GAS	STIRRER BLADE WELDMENT, GT60
8	1	14390	CLUTCH DOG & SHAFT, GAS GIANT
9	1	1308	ANTI-PACK PIN
10	1	20209	CROSS SHAFT,GG60 SOLARONICS BURNER
11	2	10128	3/8", MEDIUM SPLIT LOCKWASHER, 18-8 S.S.
12	2	10133	3/8-16 X 1"LG FULLY THD, HEX HEAD CAP SCREW, 18-8 S.S.
13	1	7800	1/4" NPT, THIN PIPE THREAD PANEL NUT, STEEL NICKEL
14	1	12053	1/4" NPT X 1/8" OPENING, QUICK CONNECT
15	1	4675	ELBOW, 1/4 NPT, 90 DEG, S.S.
16	1	23070	OIL SUPPLY LINE ASSEMBLY, GT60
17	1	12269	KETTLE REAR COVER
18	1	12270	PIN, REAR COVER, G60 KETTLE, RH
19	1	12025	APRON, KETTLE, G3E2/G48E-30
20	1	12268	KETTLE COVER, FRONT ASSY, RH
21	1	12041	HINGE PIN, COVER, GIANT
22	1	1074	COUNTERWEIGHT, 32 OZ/48 OZ.
23	1	7608	3/8-24 X 3/4"LG FULLY THD, HEX HEAD CAP SCREW, 18-8 S.S.
24	1	14215	CHIMNEY, GG60
25	7	7642	#8-32 X 3/8"LG FULLY THD, PHIL TRUSS HEAD MACHINE SCREW, 18-8 S.S.
26	9	14646	#8-32, KEPS NUT, STEEL NICKEL
27	1	14215-INS	DEFLECTOR, CHIMNEY, INS
28	1	6136	NAMEPLATE, CAUTION HOT
29	4	16066	#44, 1/8" RIVET, DOME HEAD, 0.188-0.250 GR, SS/SS
30	4	4737	SPACER, #10 SCREW X 1/2" LG, ZINC PLATED, STEEL
31	4	7752	#8-32 X 1"LG FULLY THD, SLOT ROUND HEAD MACHINE SCREW, 18-8 S.S.
32	1	21258	BRACKET, ADJUSTABLE, KETTLE, GT60
33	2	7789	#8, INTERNAL TOOTH LOCKWASHER, STEEL NICKEL
34	1	12119-60	OIL TUBE BRACKET, GG60 DIGITAL
35	3	7788	#6, INTERNAL TOOTH LOCKWASHER, STEEL NICKEL
36	3	7656	#6-32 X 3/8"LG, SLOT BINDER HEAD MACHINE SCREW, 18-8 S.S.
37	1	2155	THERMOCOUPLE, DIPLOMAT/GIANT
38	1	14843	FLEXIBLE CONDUIT, 3/8 X 29"LG, 304 S.S.
39	1	5690	CABLE TIE, STAINLESS STEEL
40	2	14526	CLAMP, DUAL LINE, 3/8"
41	1	14446-S	DECAL, CORN FIRST WARNING, SMALL

REVISIONS			
REV	DC #	APPROVED BY	APPROVED ON
-	-	-	-
-	-	-	-
P1	-	nvidojevic	01/28/2021



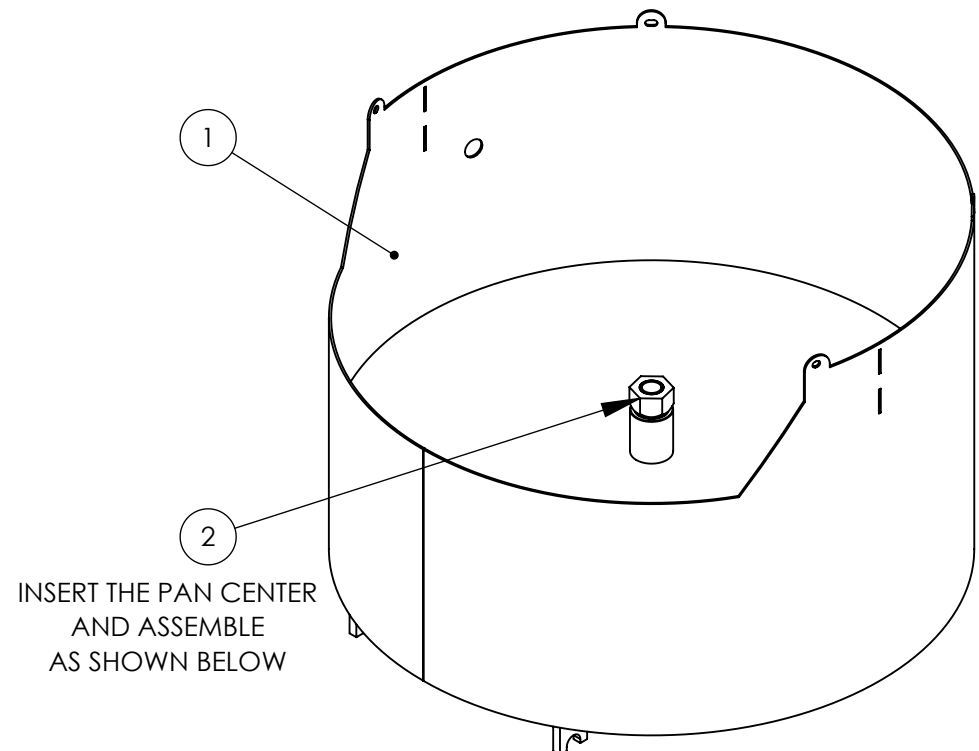
NOTES:
1. XXX.

- STANDARD NOTES:**
- REMOVE SHARP EDGES AND BURRS.
 - UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 - REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
 - CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
 - T.S.C. STANDS FOR THEORITICAL SHARP CORNER & INS STANDS FOR INSIDE.
 - MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 - FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 - FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 - FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

<p>THIRD ANGLE PROJECTION</p>		<p>176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-thru.com</p>	
<p>TOLERANCES</p> <p>x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra</p>		<p>DESCRIPTION</p> <p>KETTLE ASSY, GT60, RH</p>	
<p>B SIZE DRAWING</p>		<p>MATERIAL</p> <p>REFER INDIVIDUAL SUB-PARTS</p>	
<p>DRAWN BY</p> <p>ndarji</p>	<p>DRAWN DATE</p> <p>01/28/2021</p>	<p>DRAWING NUMBER</p> <p>20082-60</p>	
<p>APPROVED BY</p> <p>nvidojevic</p>	<p>APPROVED DATE</p> <p>01/28/2021</p>	<p>APPROX. WEIGHT</p> <p>34.60 LBS</p>	
<p>THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.</p>			<p>REVISION</p> <p>P1</p>
			<p>SHEET</p> <p>1 OF 6</p>

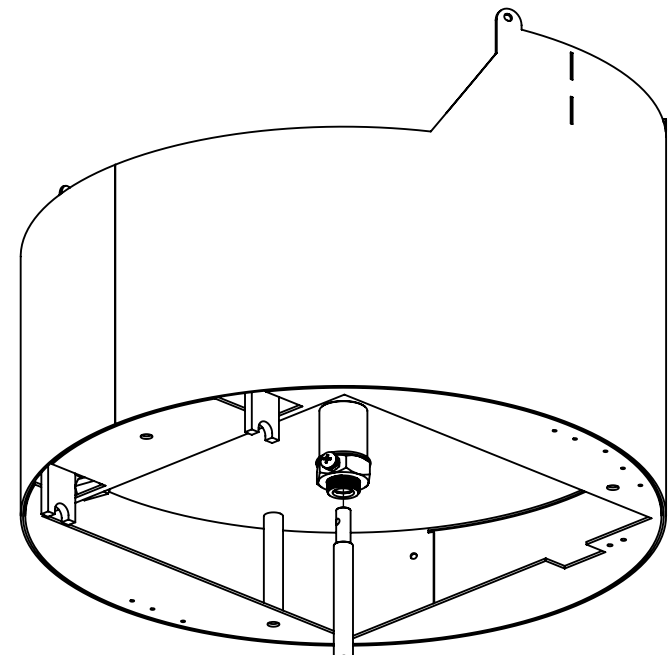
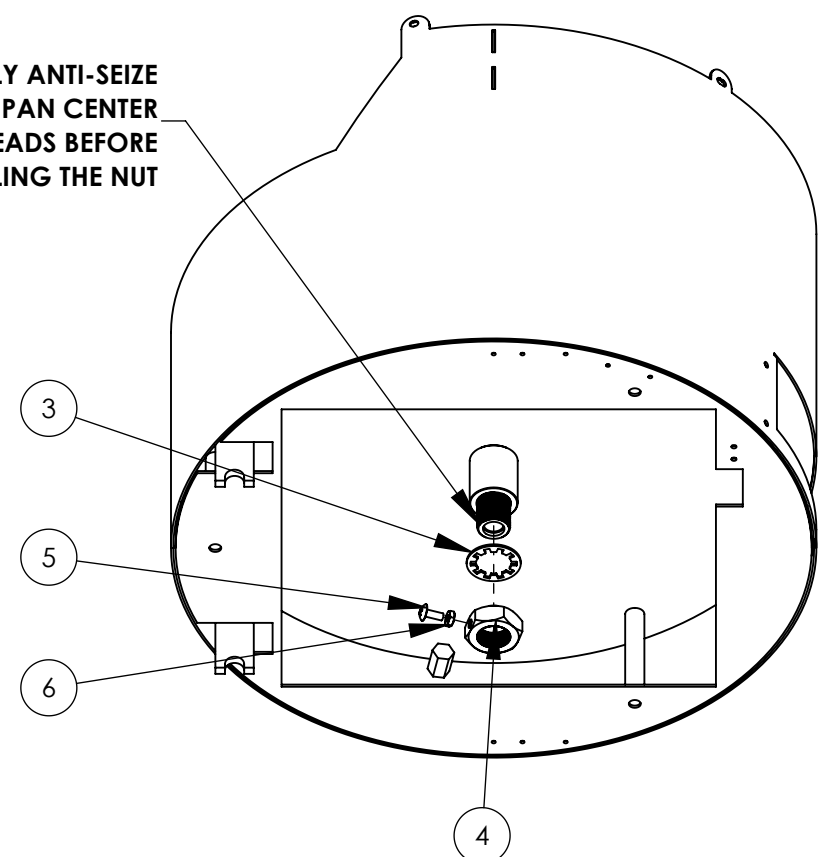
STEP # 1

STEP # 2



INSERT THE PAN CENTER AND ASSEMBLE AS SHOWN BELOW

APPLY ANTI-SEIZE TO THE PAN CENTER THREADS BEFORE INSTALLING THE NUT

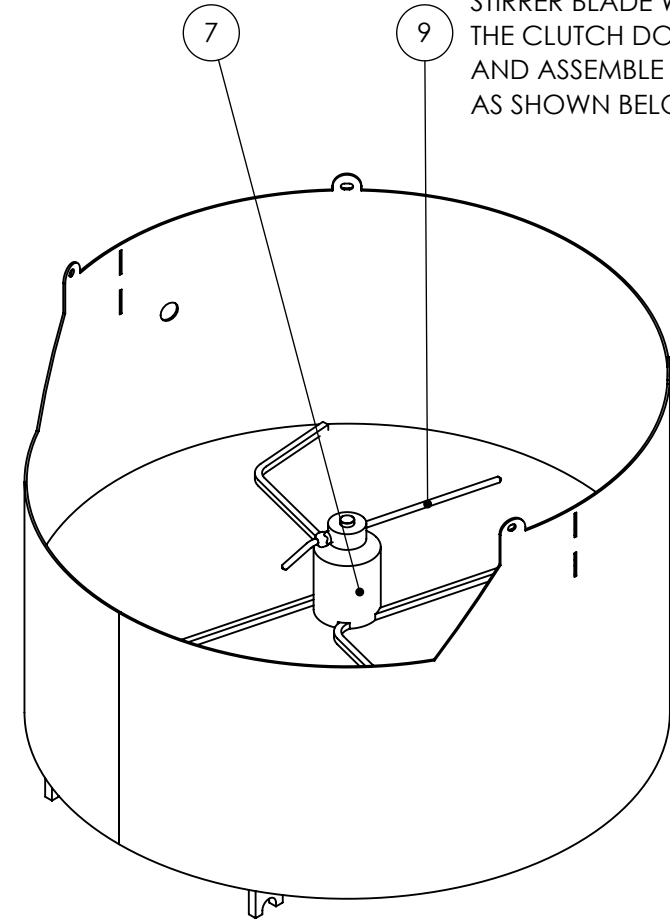


APPLY HIGH TEMPERATURE GREASE TO THE SHAFT BEFORE INSERTING INTO THE PAN CENTER

INSERT THE CLUTCH DOG SUB-ASSEMBLY FROM THE BOTTOM AND ASSEMBLE THE STIRRER BLADE AS SHOWN ON THE RIGHT SIDE

ENSURE THAT THE STIRRER BLADE IS SITTING FLAT ON THE BOTTOM WITH A GAP OF 1/8" MAX. ALSO ENSURE THAT IT ROTATES FREELY

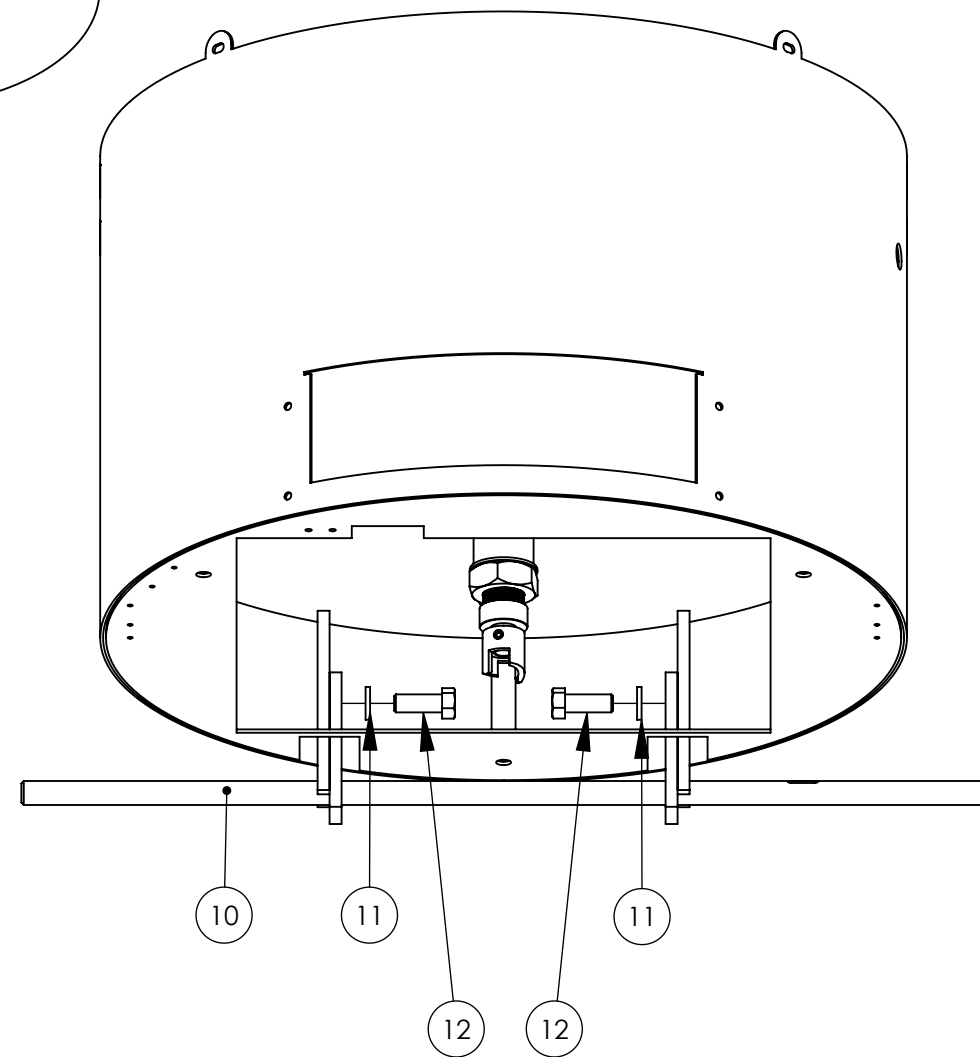
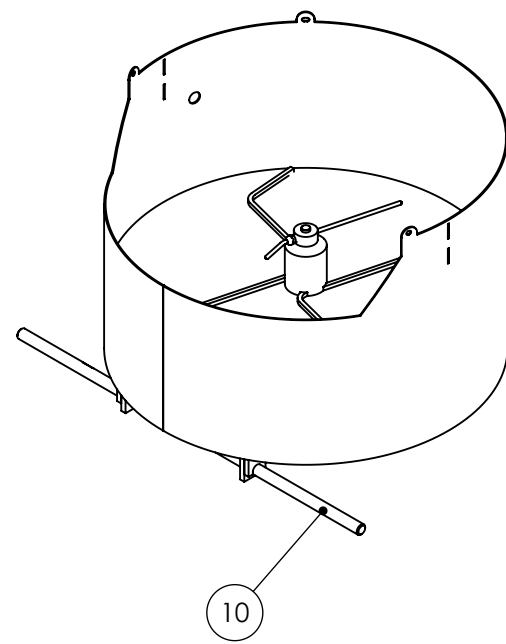
MATCH THE HOLE ON THE STIRRER BLADE WITH HOLE ON THE CLUTCH DOG SUB-ASSEMBLY AND ASSEMBLE THE ANTI-PAK PIN AS SHOWN BELOW



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 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
 5. T.S.C. STANDS FOR THEORITICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

<p>THIRD ANGLE PROJECTION</p>		<p>176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-thru.com</p>	
<p>TOLERANCES</p> <p>x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra</p>		<p>DESCRIPTION</p> <p>KETTLE ASSY, GT60, RH</p>	
<p>B SIZE DRAWING</p>		<p>MATERIAL</p> <p>REFER INDIVIDUAL SUB-PARTS</p>	<p>APPROX. WEIGHT</p> <p>34.69 LBS</p>
<p>DRAWN BY</p> <p>ndarji</p>	<p>DRAWN DATE</p> <p>01/28/2021</p>	<p>DRAWING NUMBER</p> <p>20082-60</p>	<p>REVISION</p> <p>P1</p>
<p>APPROVED BY</p> <p>nvidojevic</p>	<p>APPROVED DATE</p> <p>01/28/2021</p>	<p>THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.</p>	
		<p>SHEET</p> <p>2 OF 6</p>	

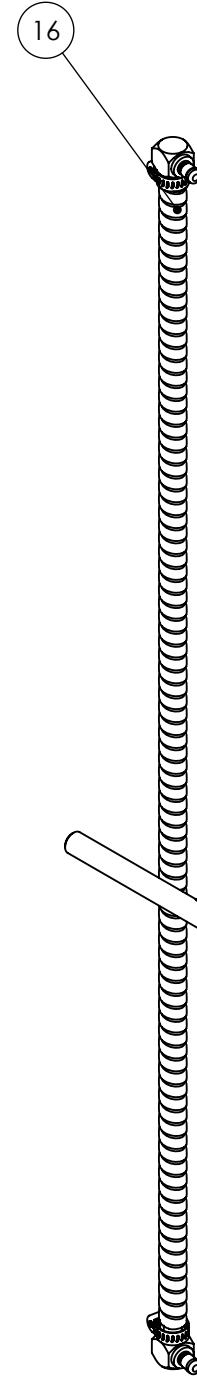
STEP # 3



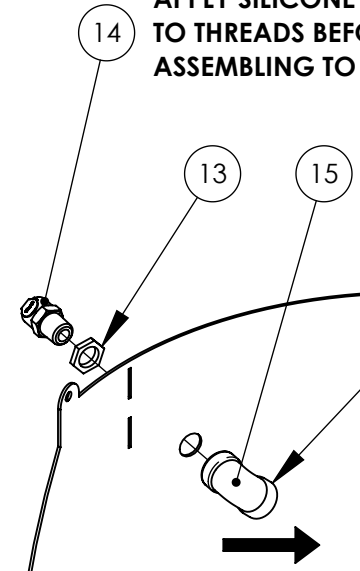
APPLY ANTI-SEIZE ON BOLT THREADS BEFORE INSTALLING

STEP # 4

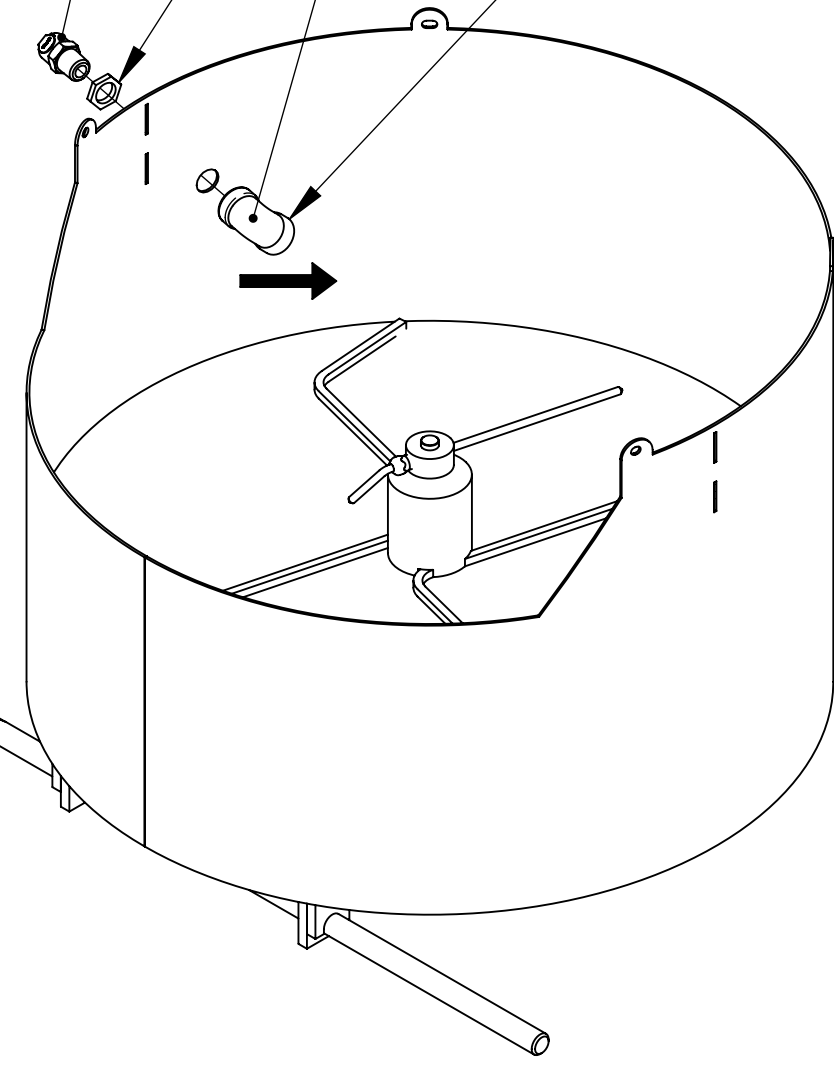
SNAP-IN THE OIL LINE SUB-ASSEMBLY TO THE QUICK CONNECT FITTING



APPLY SILICONE TO THREADS BEFORE ASSEMBLING TO ELBOW



ENSURE ELBOW POINTS TOWARDS THE BACK OF THE KETTLE



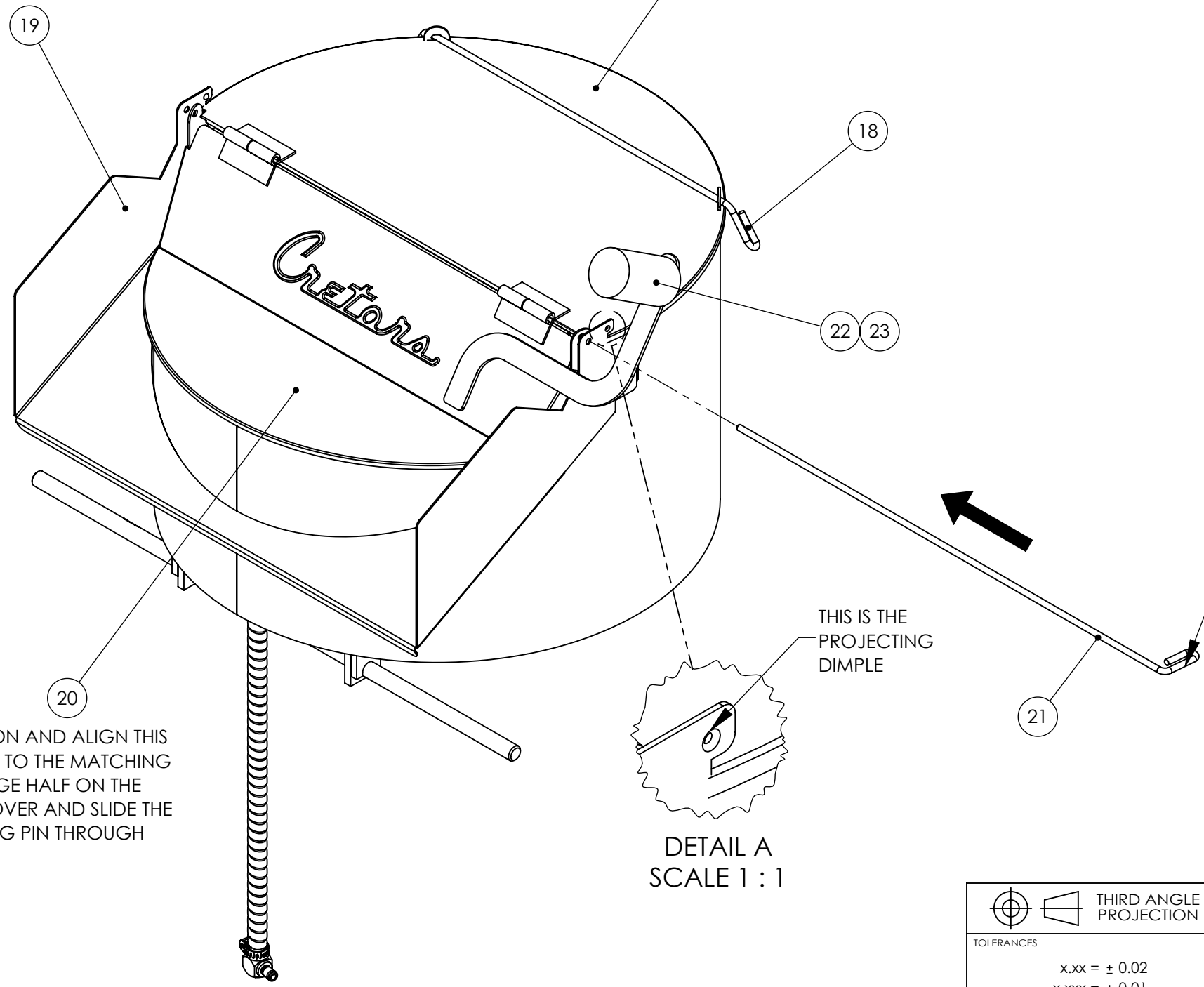
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<p>TOLERANCES</p> <p>x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra</p>		<p>DESCRIPTION</p> <p>KETTLE ASSY, GT60, RH</p>	
<p>B SIZE DRAWING</p>		<p>MATERIAL</p> <p>REFER INDIVIDUAL SUB-PARTS</p>	<p>APPROX. WEIGHT</p> <p>34.69 LBS</p>
<p>DRAWN BY</p> <p>ndarji</p>	<p>DRAWN DATE</p> <p>01/28/2021</p>	<p>DRAWING NUMBER</p> <p>20082-60</p>	<p>REVISION</p> <p>P1</p>
<p>APPROVED BY</p> <p>nvidojevic</p>	<p>APPROVED DATE</p> <p>01/28/2021</p>	<p>THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.</p>	
		<p>SHEET</p> <p>3 OF 6</p>	

STEP # 5

ASSEMBLE THIS COVER FIRST

HOOK THIS APRON INTO THIN VERTICAL SLOTS ON EITHER SIDE OF THE KETTLE



ONCE THIS PIN IS INSERTED THRU HINGES ON BOTH COVERS, TWIST TO LOCK IT IN PLACE ON THE PROJECTING DIMPLE ON THE KETTLE APRON.

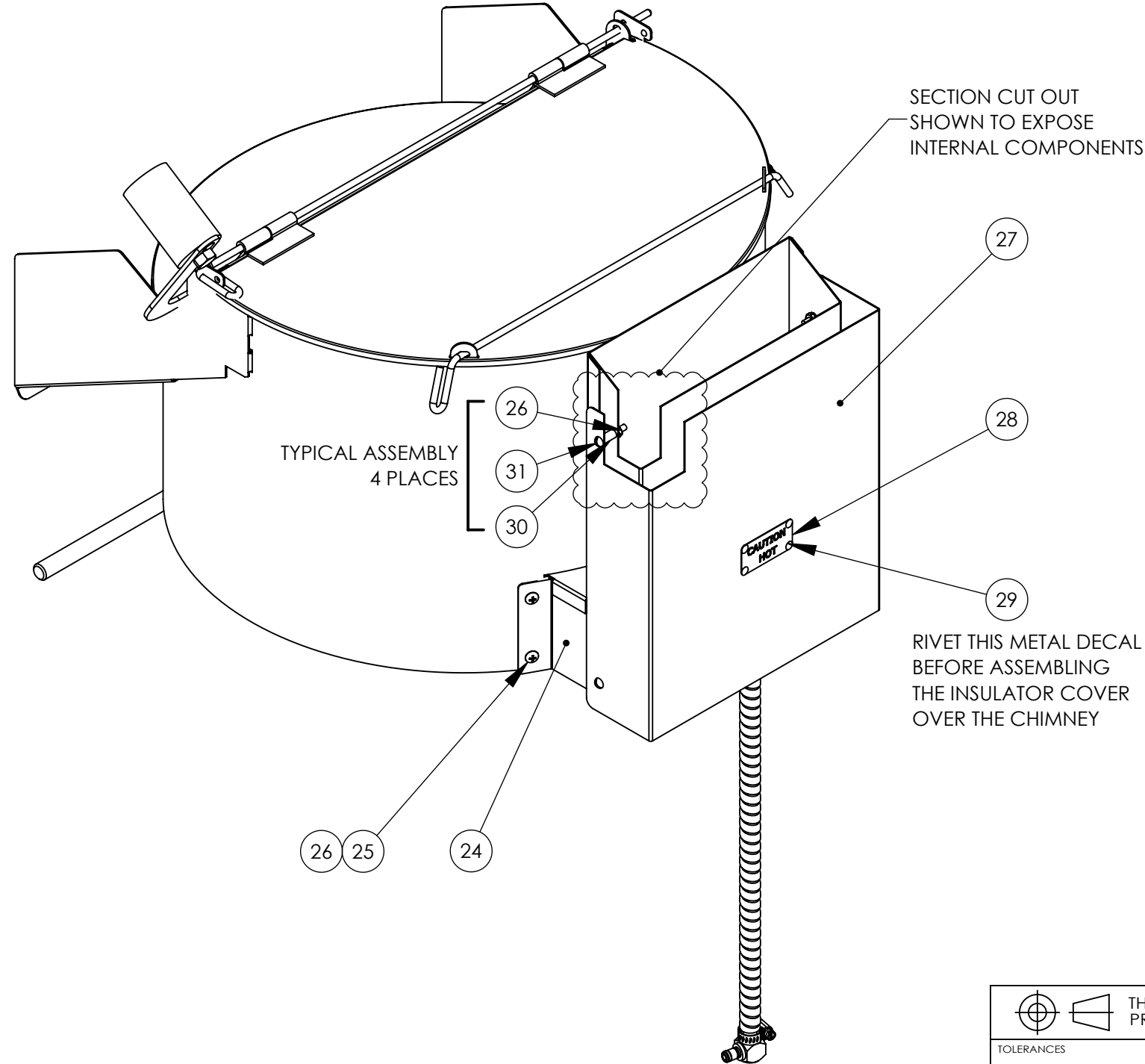
POSITION AND ALIGN THIS COVER TO THE MATCHING HINGE HALF ON THE TOP COVER AND SLIDE THE LONG PIN THROUGH

DETAIL A
SCALE 1 : 1

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<p>TOLERANCES</p> <p>x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra</p>		<p>DESCRIPTION</p> <p>KETTLE ASSY, GT60, RH</p>	
<p>B SIZE DRAWING</p>		<p>MATERIAL</p> <p>REFER INDIVIDUAL SUB-PARTS</p>	<p>APPROX. WEIGHT</p> <p>34.69 LBS</p>
<p>DRAWN BY</p> <p>ndarji</p>	<p>DRAWN DATE</p> <p>01/28/2021</p>	<p>DRAWING NUMBER</p> <p>20082-60</p>	<p>REVISION</p> <p>P1</p>
<p>APPROVED BY</p> <p>nvidojevic</p>	<p>APPROVED DATE</p> <p>01/28/2021</p>	<p>THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.</p>	
			<p>SHEET</p> <p>4 OF 6</p>

STEP # 6

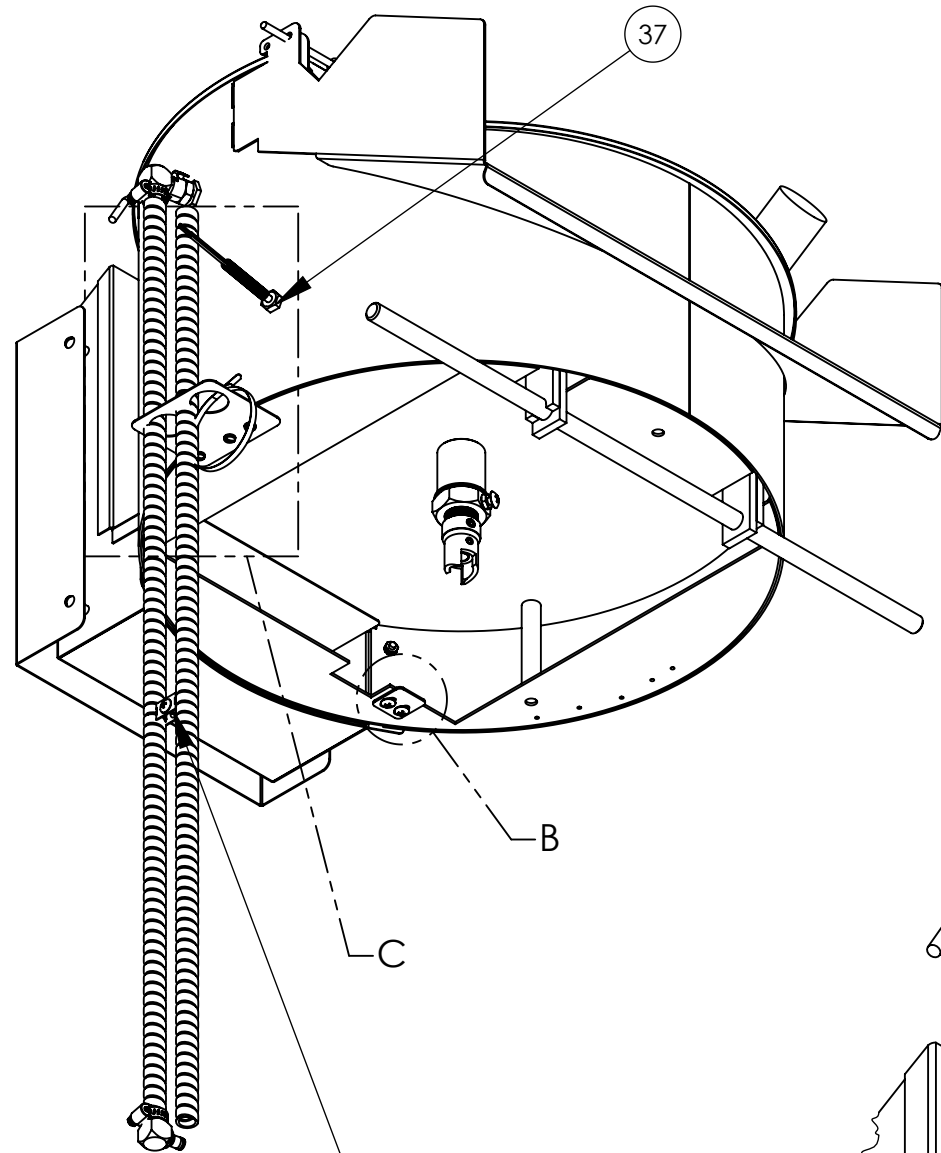


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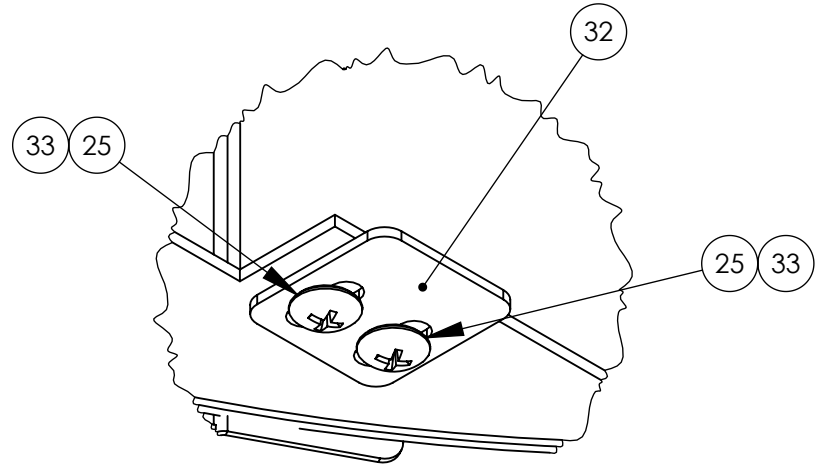
THIRD ANGLE PROJECTION		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-thru.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION <h2>KETTLE ASSY, GT60, RH</h2>	
B SIZE DRAWING		MATERIAL REFER INDIVIDUAL SUB-PARTS	APPROX. WEIGHT 34.60 LBS
DRAWN BY ndarji	DRAWN DATE 01/28/2021	DRAWING NUMBER 20082-60	REVISION P1
APPROVED BY nvidojevic	APPROVED DATE 01/28/2021	SHEET 5 OF 6	
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STEP # 7

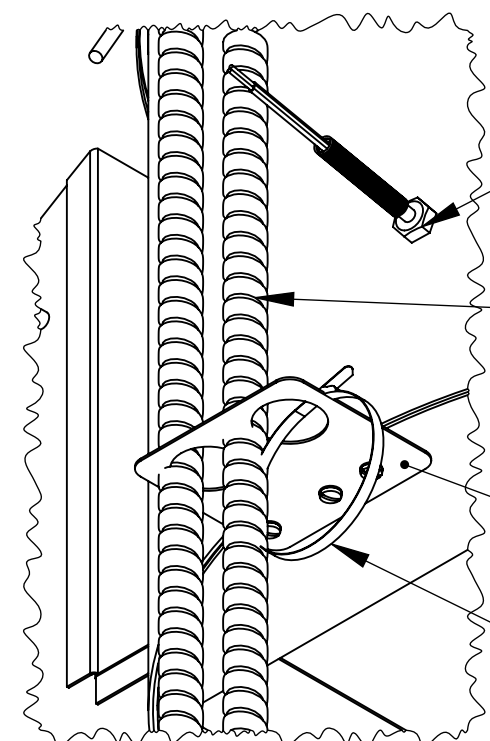
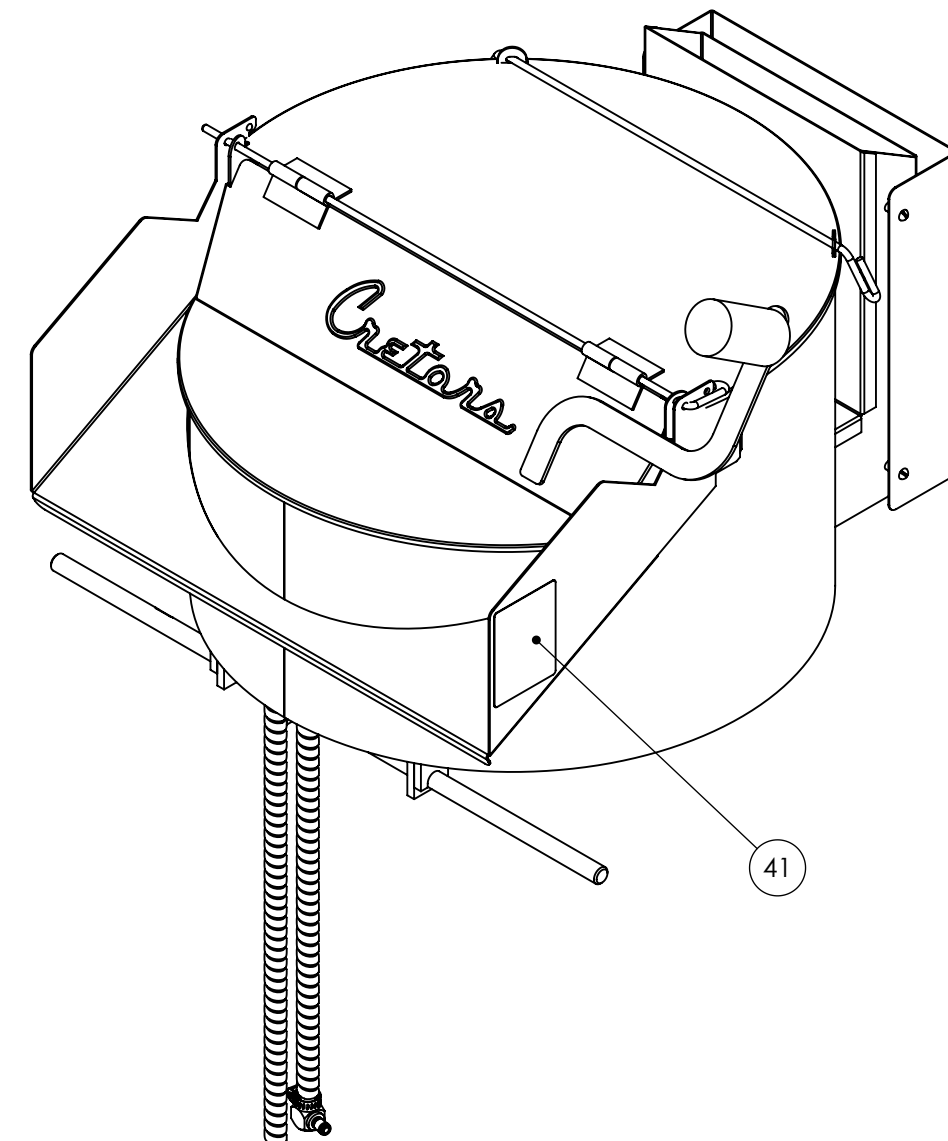
ENSURE THAT THE BRACKET
FACES TOWARDS THE
CENTER OF THE KETTLE



40 25 26
USING CONDUIT CLAMP
SECURE THE TWO FLEX
CONDUITS TOGETHER



DETAIL B
SCALE 1 : 1



DETAIL C
SCALE 2 : 5

37
APPLY ANTI-SEIZE TO
THERMOCOUPLE THREADS
BEFORE INSTALLING ON KETTLE

38
INSERT THERMOCOUPLE WIRE
INSIDE THIS FLEX CONDUIT.
INSERT THE FLEX CONDUIT INSIDE
THE FRONT HOLE ON THE BRACKET
AND SECURE USING STAINLESS STEEL
CABLE TIE AS SHOWN

34 35 36
3X 3X

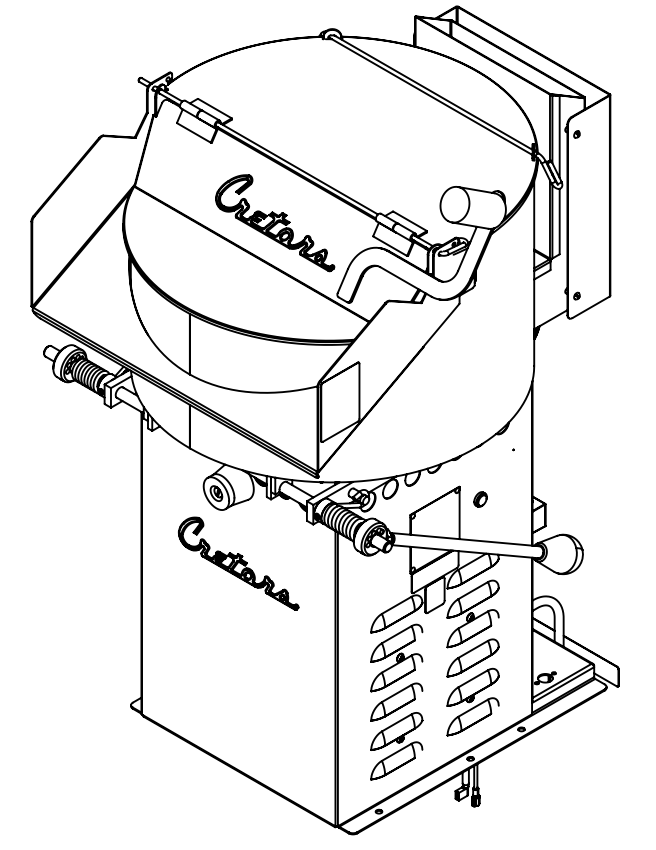
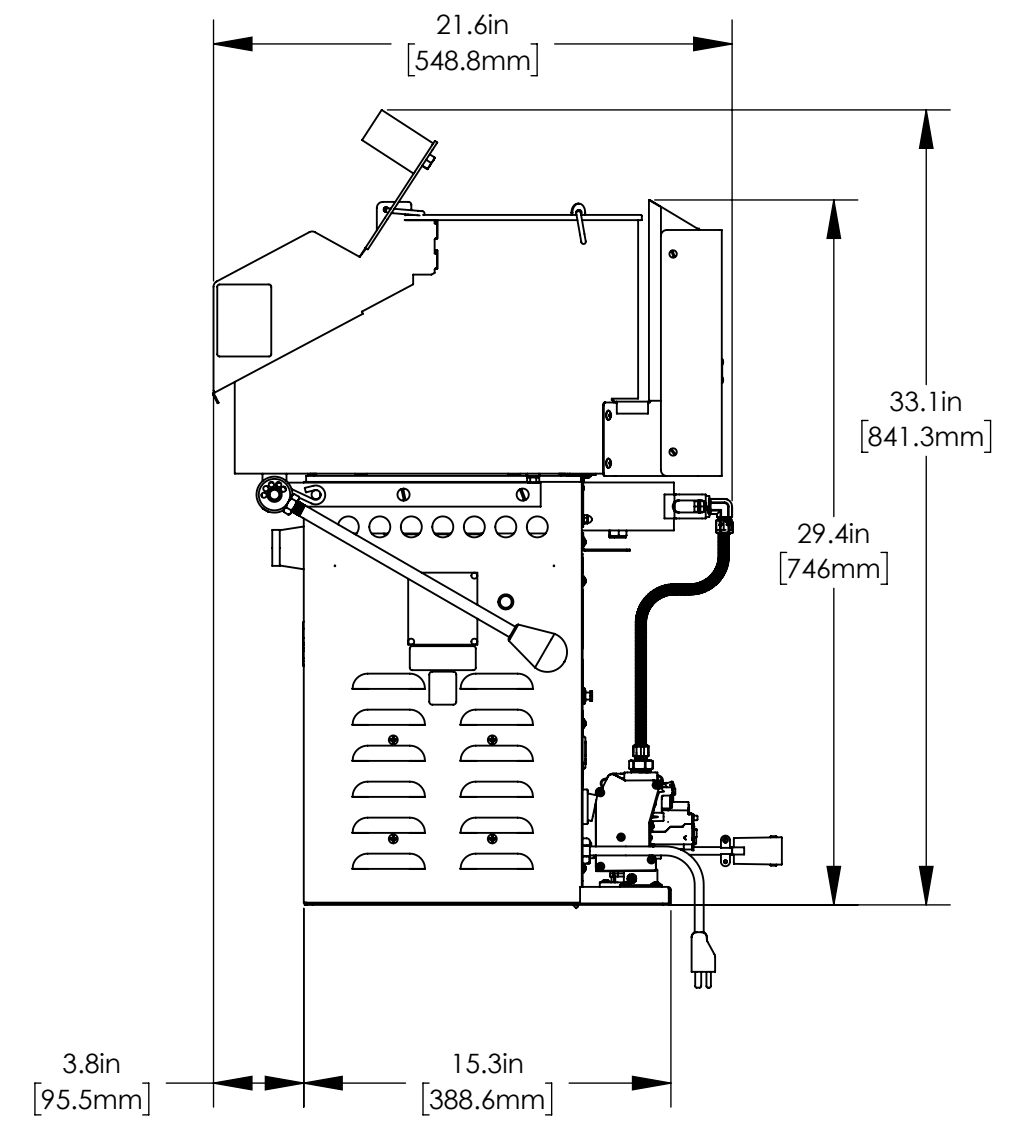
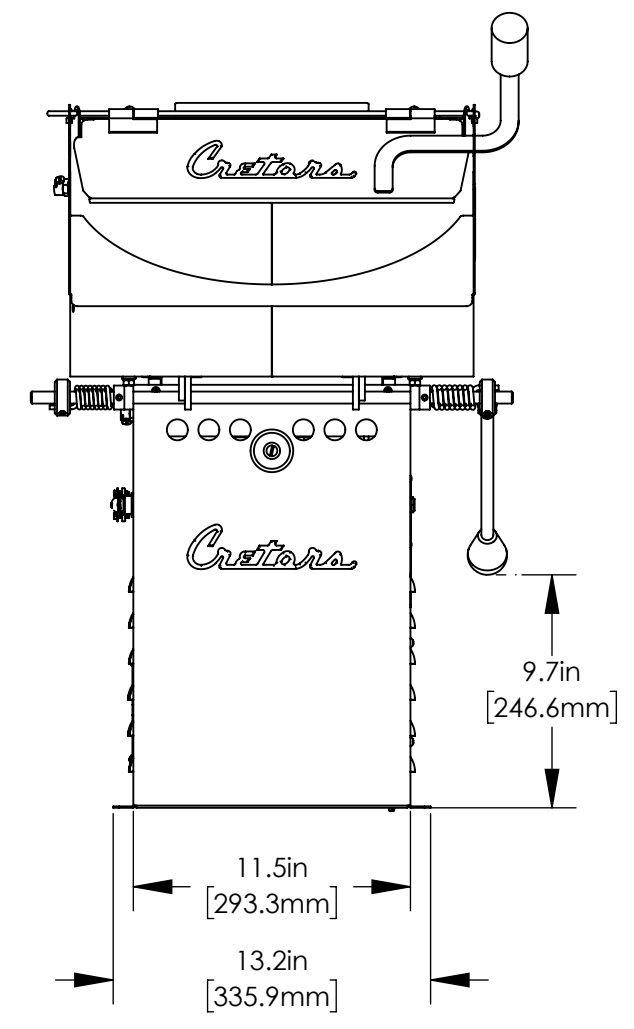
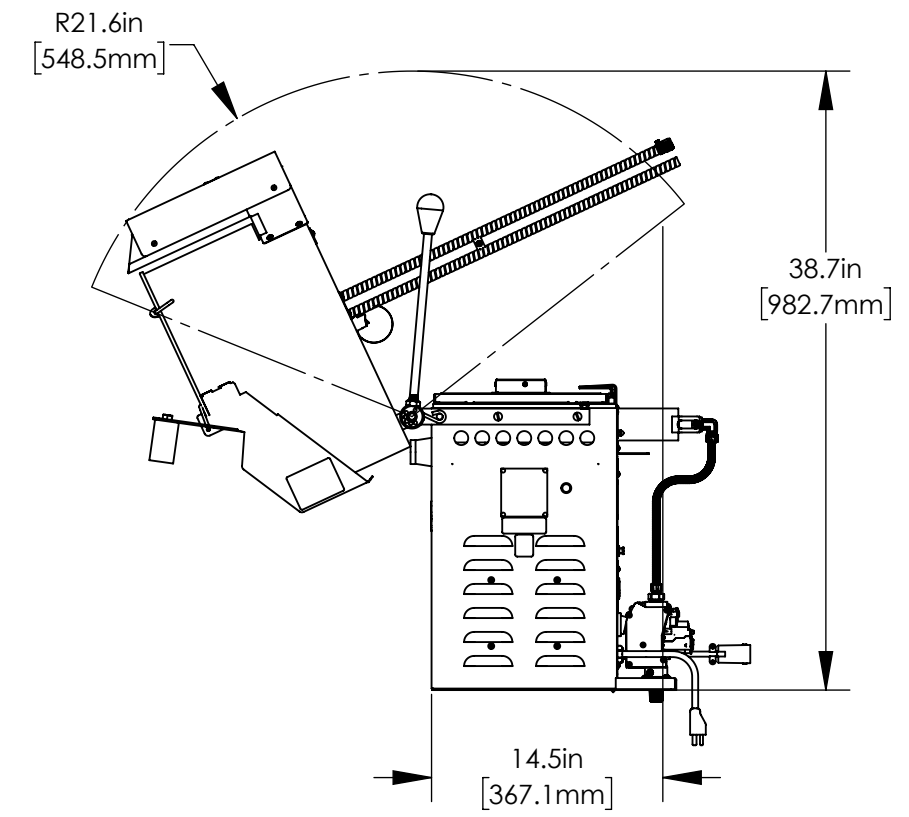
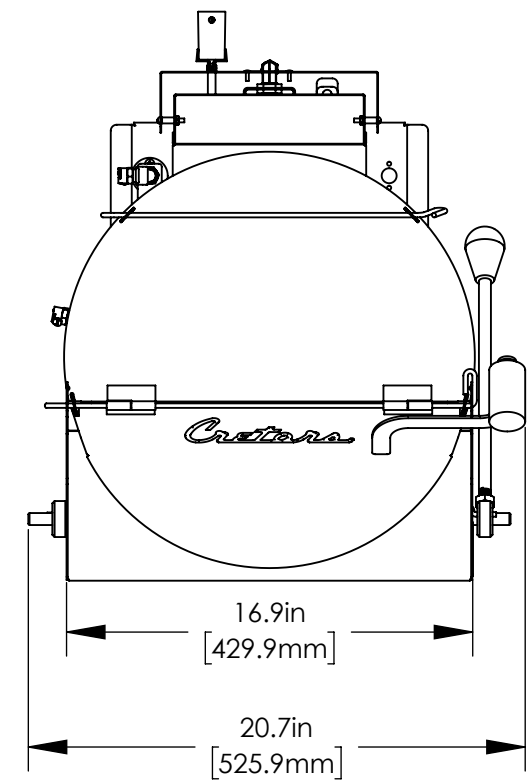
39 STAINLESS STEEL CABLE TIE

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TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION <h2>KETTLE ASSY, GT60, RH</h2>	
B SIZE DRAWING		MATERIAL REFER INDIVIDUAL SUB-PARTS	APPROX. WEIGHT 34.69 LBS
DRAWN BY ndarji	DRAWN DATE 01/28/2021	DRAWING NUMBER 20082-60	
APPROVED BY nvidojevic	APPROVED DATE 01/28/2021	REVISION P1	
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BILL OF MATERIALS			
ITEM #	QTY.	P/N	DESCRIPTION
1	1	20000	PEDESTAL, GT60, MANUAL DUMP
2	1	1402	CONNECTOR, 3/8" x 90 DEGREE
3	1	2787	PLUG, 1/2" HOLE, STEEL
4	1	20082-60	KETTLE ASSY, GT60, RH
5	2	1303	PAN HINGE SUPPORT BAR
6	2	1307	STUD, SPRING, G32
7	6	7621	1/4", INTERNAL TOOTH LOCKWASHER, STEEL NICKEL
8	6	10122	1/4-20, HEX NUT, 18-8 S.S.
9	4	7672	1/4-20 X 3/4" LG, SLOT OVAL HEAD MACHINE SCREW, 18-8 S.S.
10	2	7646	1/4-28, HEX NUT, STEEL NICKEL
11	2	1278	KETTLE LEVEL ADJUSTING SCREW
12	2	1259-1	COLLAR, 1/2" SHAFT
13	1	14926-GT-ASSY	BUMPER, KETTLE STOP ASSY, GT KETTLE
14	4	17566	1/4-20, CAGE NUT, STEEL ZINC
15	1	4699	TRANSFORMER, 40VA 120/208/240
16	23	7789	#8, INTERNAL TOOTH LOCKWASHER, STEEL NICKEL
17	20	7642	#8-32 X 3/8" LG FULLY THD, PHIL TRUSS HEAD MACHINE SCREW, 18-8 S.S.
18	1	19774	CONTROL, SPARK IGNITION, 12/24 VDC
19	2	7773	#8-32 X 5/8" LG FULLY THD, SLOT TRUSS HEAD MACHINE SCREW, 18-8 S.S.
20	1	1274-2	BLOWER, AXIAL, 120V
21	4	14615	#10-32 X 1/2" LG PHIL PAN HEAD T.C.S. TYPE "F" 18-8 S.S.
22	1	1274-1	BLOWER CORD SET, 115/230V AC
23	1	19939	MOTOR, CW, PINNED, REPLACES 1273 (120V)
24	3	14416	STANDOFF, GG60 MOTOR
25	3	10121	1/4-20 X 1/2" LG FULLY THD, HEX HEAD CAP SCREW, 18-8 S.S.
26	1	4053	MOTOR DRIVE HEAD WITH SHIELD
27	1	1112	SPRING, STIRRER SHAFT
28	1	1216	1", EXT. RET. RING, CS PHOSPHATE COATING
29	1	21248	ROD, HEAT SHUT OFF, GT60
30	1	1108	COLLAR, FOR 3/16" DIA SHAFT
31	1	10662	SWITCH, PUSH BUTTON, 16A 125/250VAC
32	1	20351	COVER, ACCESS, GG60 PEDESTAL
33	1	14417	BRACKET, OIL TUBE MOUNT
34	4	14646	#8-32, KEPS NUT, STEEL NICKEL
35	1	19776	BURNER, INFRARED, NATURAL GAS
36	4	10536	#6 X 3/8" LG, PHIL TRUSS HEAD TYPE "A" SMS, STEEL ZINC
37	1	1156	DUMP SPRING, GAS GIANT, RIGHT
38	2	1311	COLLAR, SPRING, G32G/G20E, W/ SET SCREW
39	1	1099-1	1/2-20, HEX JAM NUT, STEEL NICKEL
40	1	1302	DUMP HANDLE
41	1	1100	KNOB
42	1	1313	DUMP SPRING, GAS GIANT, LEFT
43	1	1034	DISCHARGE TUBE SUPPORT COLLAR
44	2	7637	#8-32 X 1/2" LG FULLY THD, PHIL TRUSS HEAD MACHINE SCREW, 18-8 S.S.
45	1	1033	BUSHING, 1/4"NPT X 1/8"NPT, SPLIT
46	1	1062	OIL TUBE, SUPPLY, GT60
47	1	12054	TUBE FITTING, 90 DEG, NICKEL PLATED
48	1	12053	1/4" NPT X 1/8" OPENING, QUICK CONNECT
49	1	2124	BUSHING, HEYCO, #2827, 5/8"
50	1	21243	IGNITOR, ADJUSTABLE, GT60
51	1	23077	SIGNAL CABLE, IGNITOR
52	1	23078	HIGH VOLTAGE CABLE, IGNITOR
53	1	14414-DIG	SWITCHPLATE, GG60, DIGITAL CONTROL
54	1	1255	CONNECTOR, 3/8"
55	1	1066	SWITCH, PUSH BUTTON, 120V
56	1	14585	TEMPERATURE CONTROLLER, DIGITAL, 120V
57	2	5130	SWITCH, LIGHTED, 230V
58	1	2165	BUSHING, HEYCO, #1247, 7/8"
59	1	1254	CORD, 15AMP, 14-3, NEMA 5-15P
60	1	2168	CORD GRIP, HEYCO, SR 7K-2, 7/8"
61	1	2009-A	PUMP CORD & PLUG, 120V
62	1	20567	INDICATOR LIGHT, RED, 24V
63	1	12863	DECAL, EPH/UL SANITATION MARK
64	1	3920	DECAL, GROUND, YELLOW/BLACK
65	1	14451	DECAL, GAS-FIRED, UL LISTED, C UL US
66	1	2446	DECAL, CAUTION 120V/60HZ
67	1	4780	DECAL, INSTRUCTION, 20/32/48/60 OZ
68	1	6018	DECAL, CAUTION CONSIDER ALL SURFACES HOT
69	1	21670	DECAL, CAUTION ALL SURFACES HOT, FRENCH
70	1	19100	DECAL, HIGH VOLTAGE WARNING
71	1	14544	DECAL, SWITCH PLATE, GT60
72	1	14739-FT	NAMEPLATE, FLO-THRU
73	4	7756	1/8" RIVET, DOME HEAD, 0.063-0.125 GR, Q STYLE AL/AL
74	1	20204	BRACKET, GAS VALVE MOUNT, GG60
75	1	19775	GAS CONTROL VALVE, SOLARONICS
76	4	16115	M4 X 10MM LG, PHIL PAN HEAD MACHINE SCREW, 18-8 S.S.
77	1	19772	COMPRESSION FITTING, 1/2"NPT X 5/16" TUBE
78	1	19771	3/8" GAS FLEX CONNECTOR, SS
79	1	2858	1/2" X 2" BLACK NIPPLE

REVISIONS			
REV	DC #	APPROVED BY	APPROVED ON
P1		nvidojevic	02/12/2021

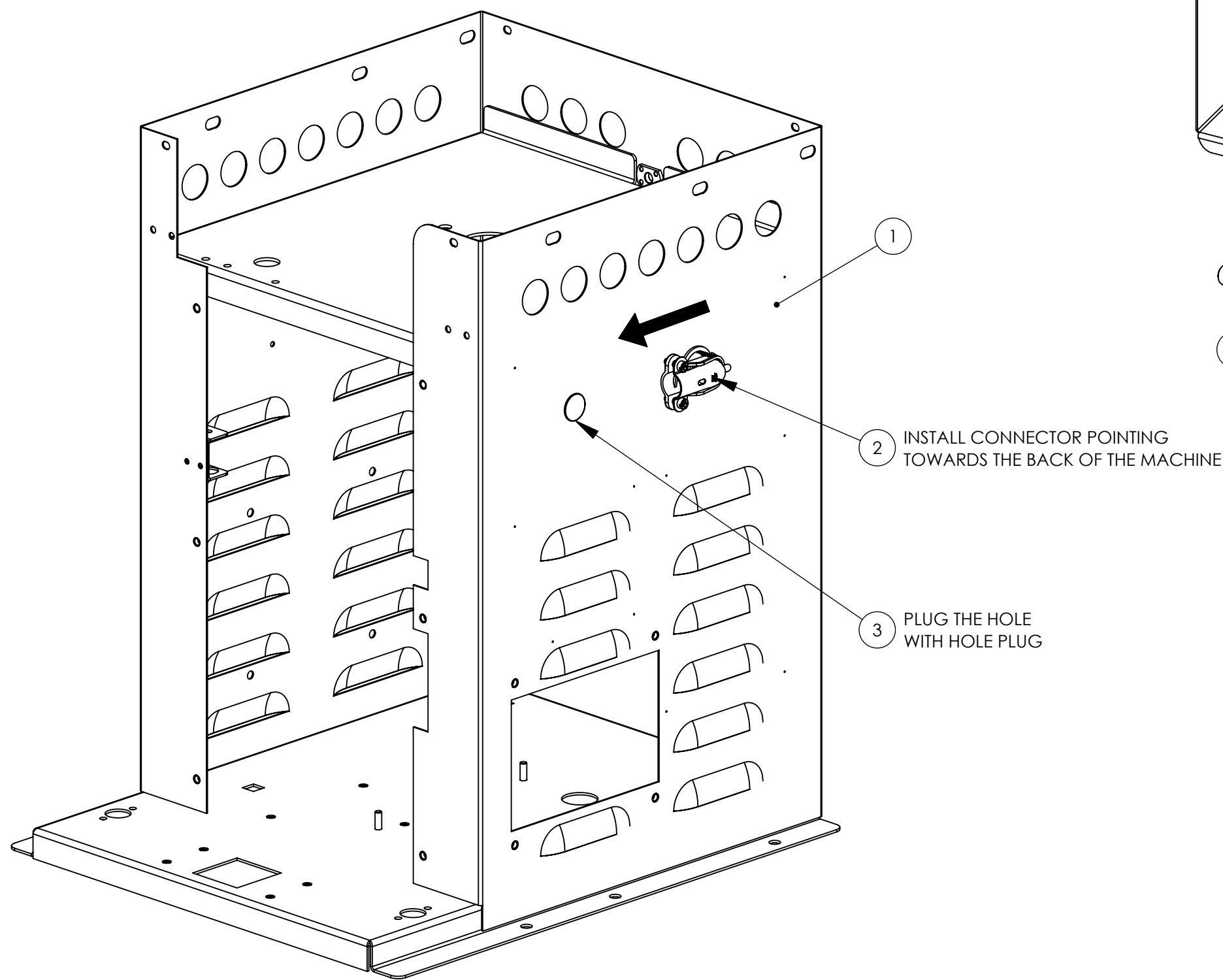


NOTES:
1. XXX.

- STANDARD NOTES:**
- REMOVE SHARP EDGES AND BURRS.
 - UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 - REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
 - CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OUBROUND BOX.
 - T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 - MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 - FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 - FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 - FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

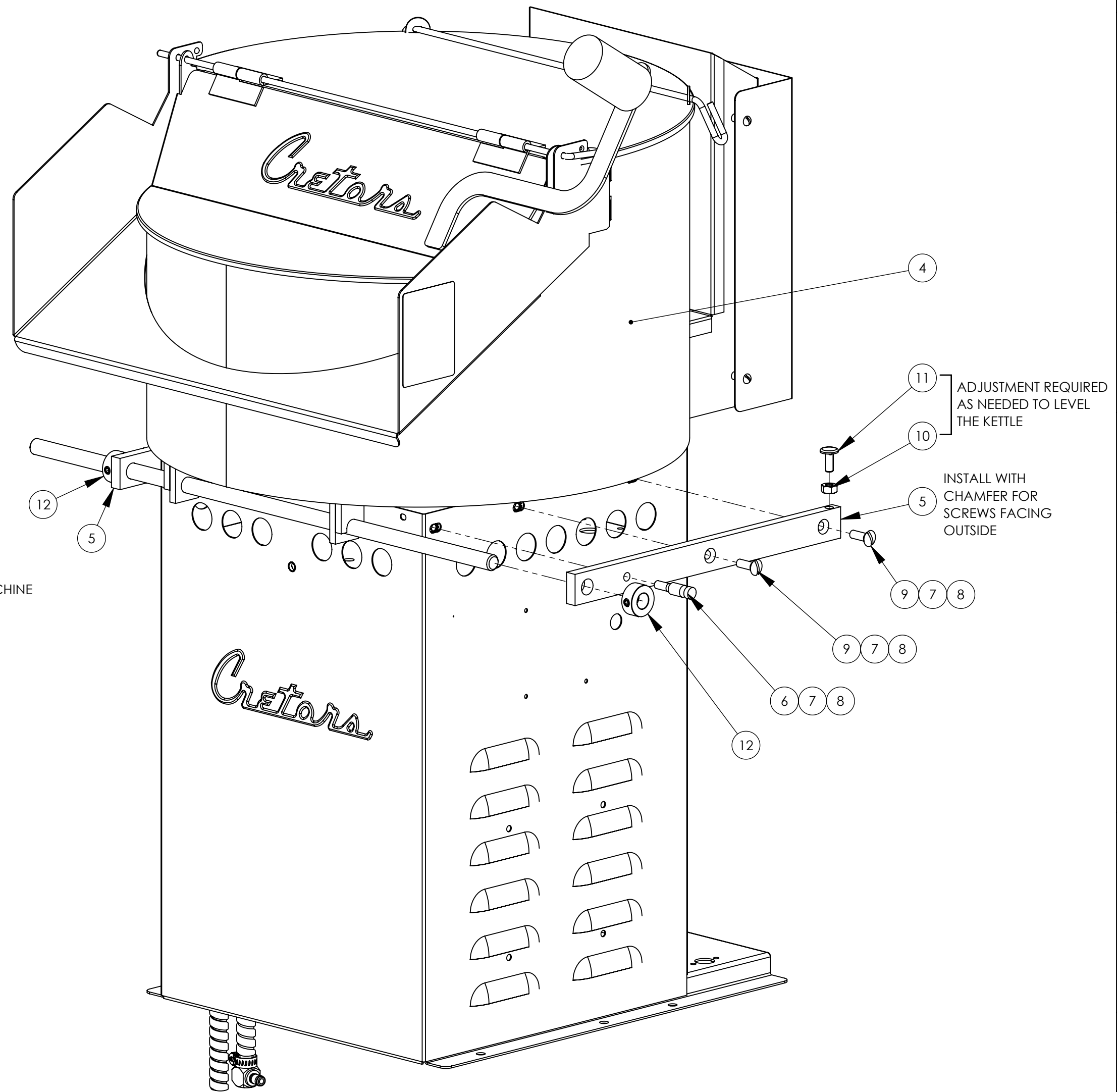
		THIRD ANGLE PROJECTION				176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-thru.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra				DESCRIPTION GAS POPPER W/ CERAMIC BURNER			
C SIZE DRAWING				MATERIAL REFER INDIVIDUAL SUB-PARTS		APPROX WEIGHT 58.3 LBS	
DRAWN BY ndarji		DRAWN DATE 02/12/2021		DRAWING NUMBER GT60APR-CP		REVISION P1	
APPROVED BY nvidojevic		APPROVED DATE 02/12/2021		THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.			
				SHEET 1 OF 9			

STEP # 1



STEP # 2

TYPICAL INSTALLATION OPPOSITE SIDE

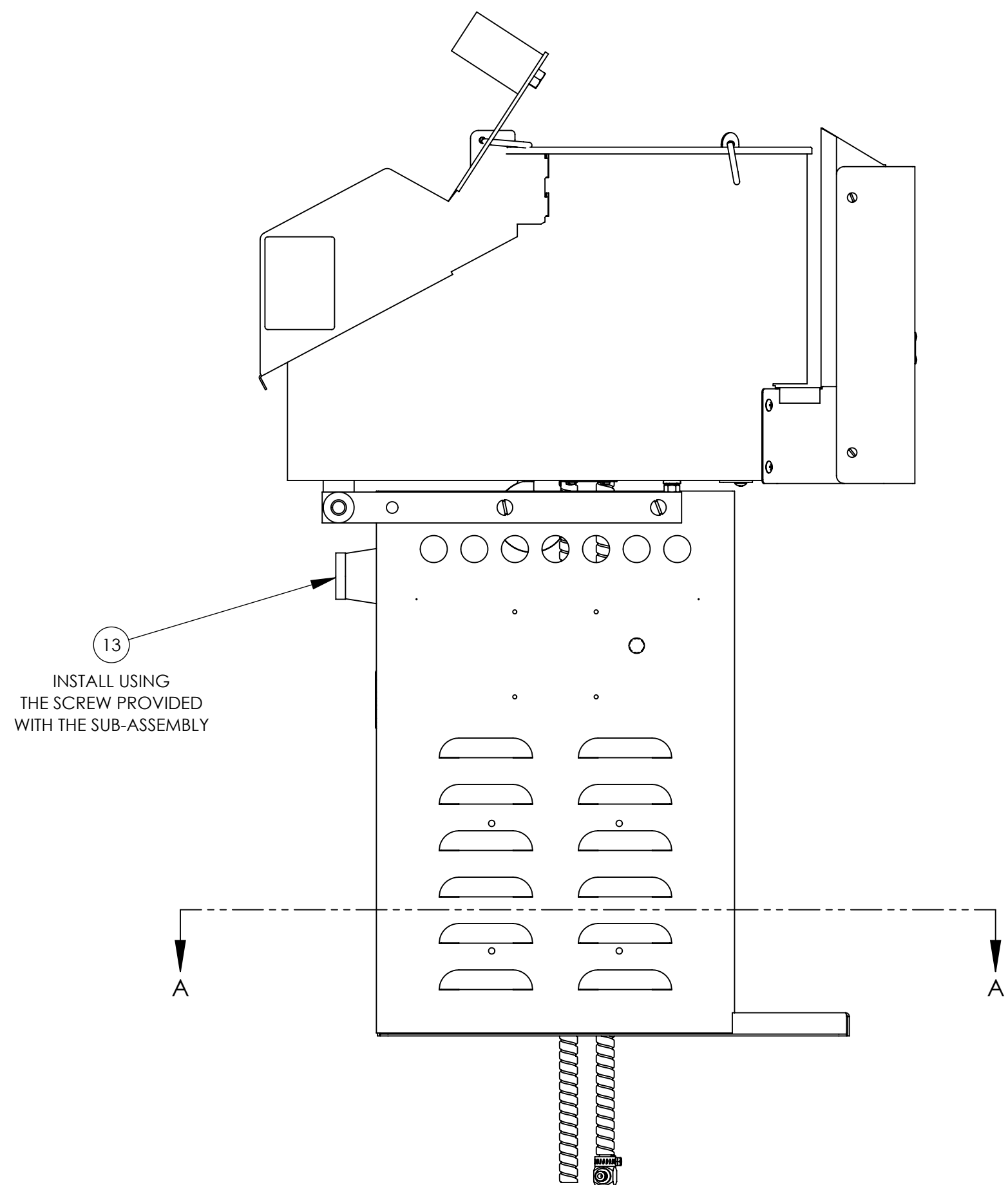


STANDARD NOTES:

1. REMOVE SHARP EDGES AND BURRS.
2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
3. REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

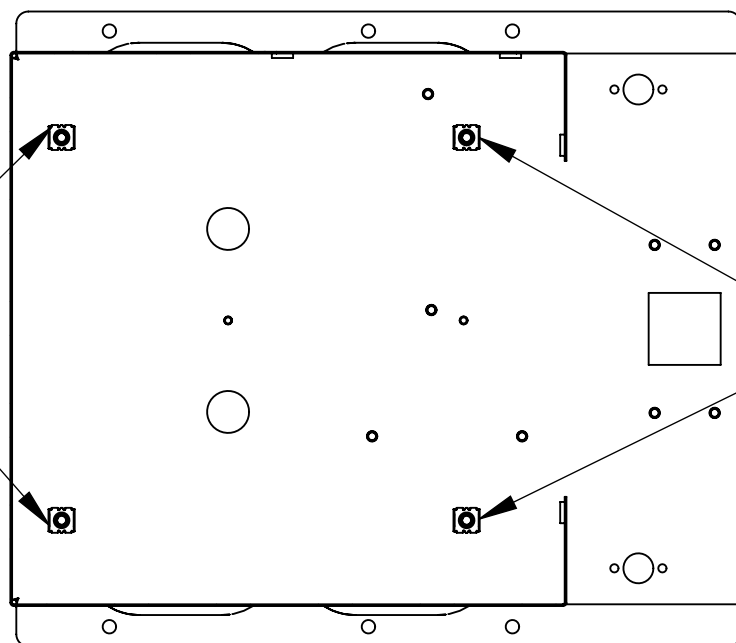
THIRD ANGLE PROJECTION		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.ilo-lltu.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION GAS POPPER W/ CERAMIC BURNER	
C SIZE DRAWING		MATERIAL	APPROX. WEIGHT
DRAWN BY: ndarji		REFER INDIVIDUAL SUB-PARTS	14.0 LBS
DRAWN DATE: 02/12/2021		DRAWING NUMBER	REVISION
APPROVED BY: nvidojevic		GT60APR-CP	P1
APPROVED DATE: 02/12/2021		THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.	
		SHEET 2 OF 9	

STEP # 3



13
INSTALL USING THE SCREW PROVIDED WITH THE SUB-ASSEMBLY

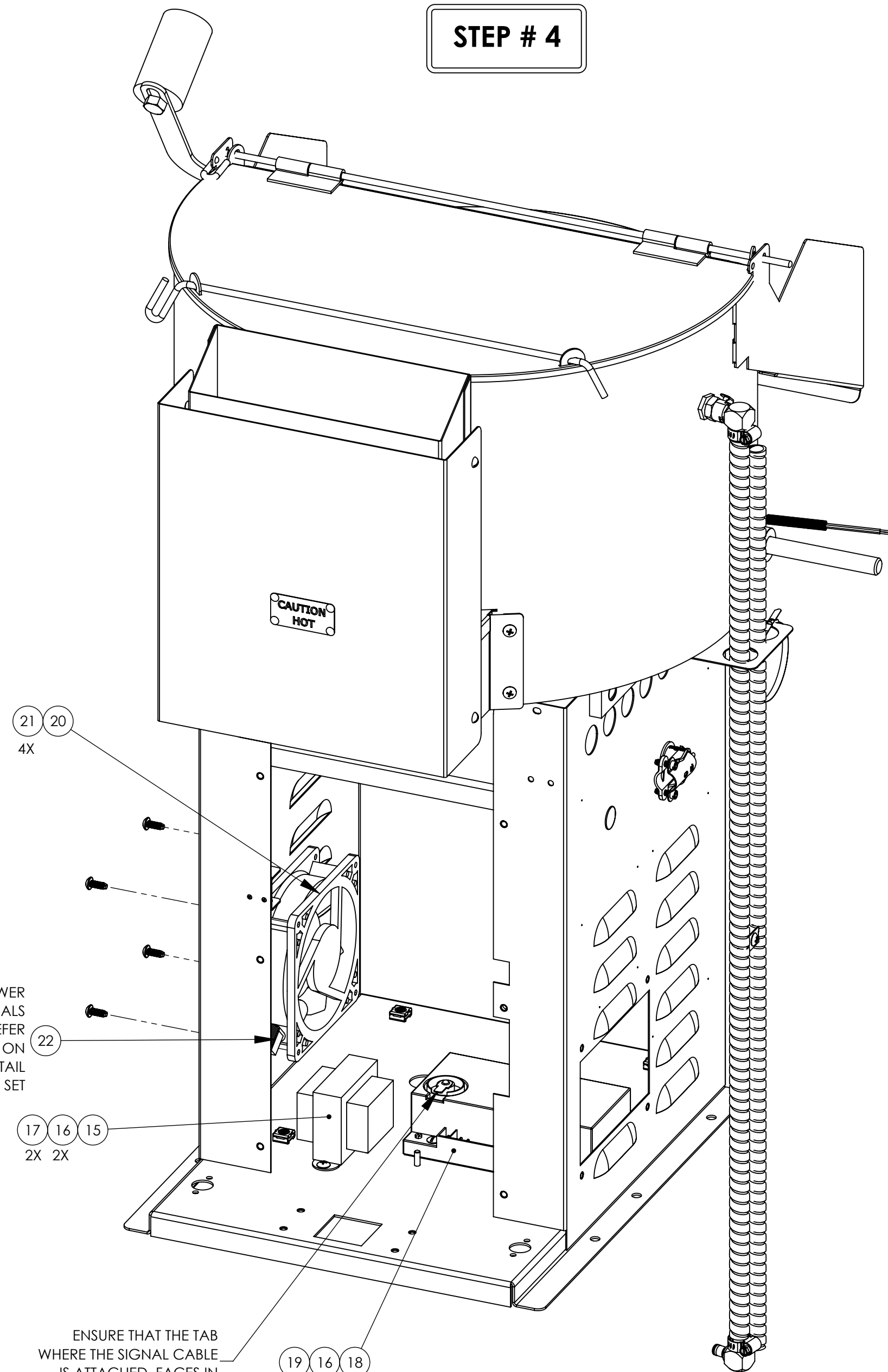
14
SNAP-IN THE CAGE NUTS IN THE SQUARE CUT-OUT FEATURES



SECTION A-A
SCALE 1 : 4

14
SNAP-IN THE CAGE NUTS IN THE SQUARE CUT-OUT FEATURES

STEP # 4



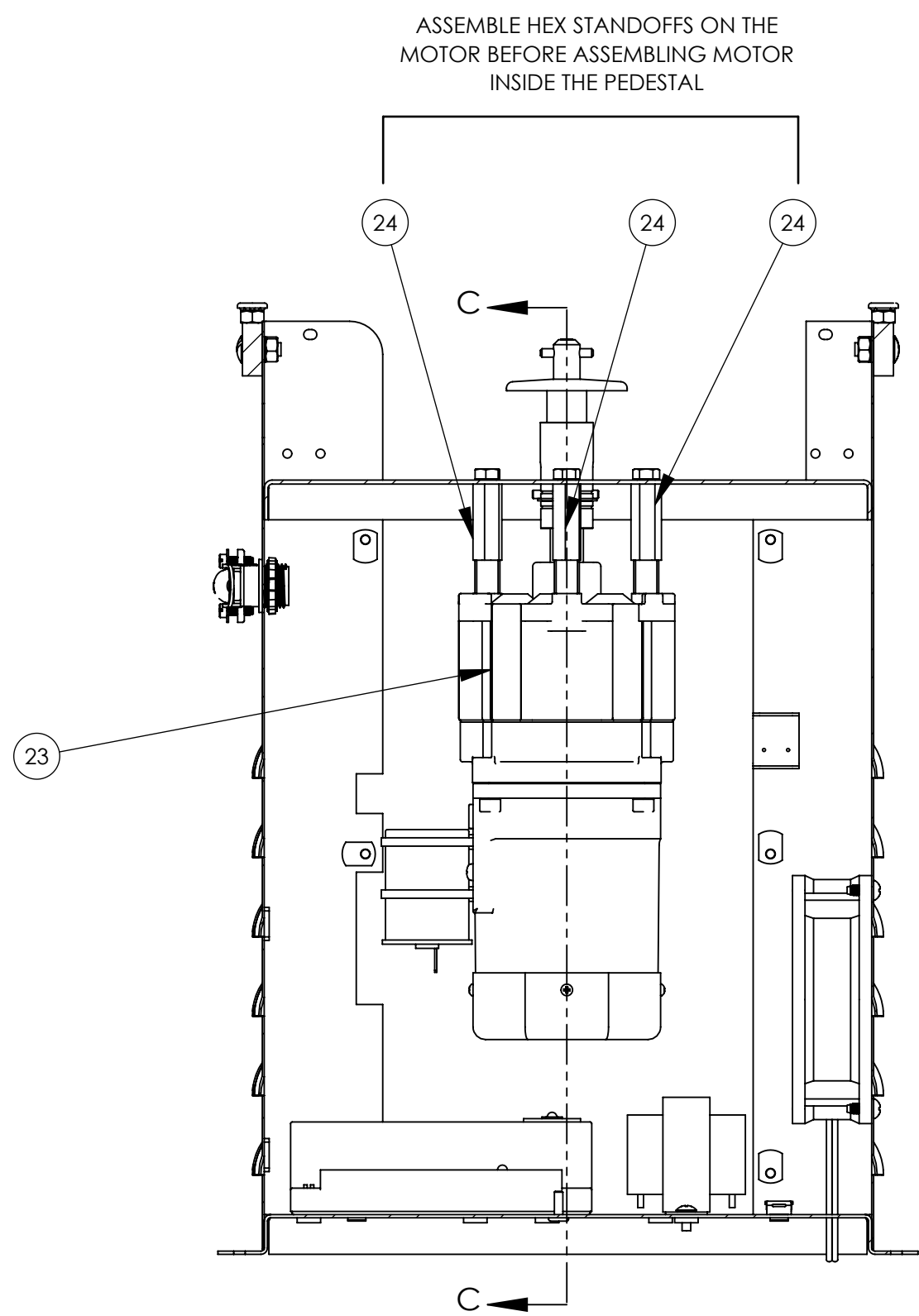
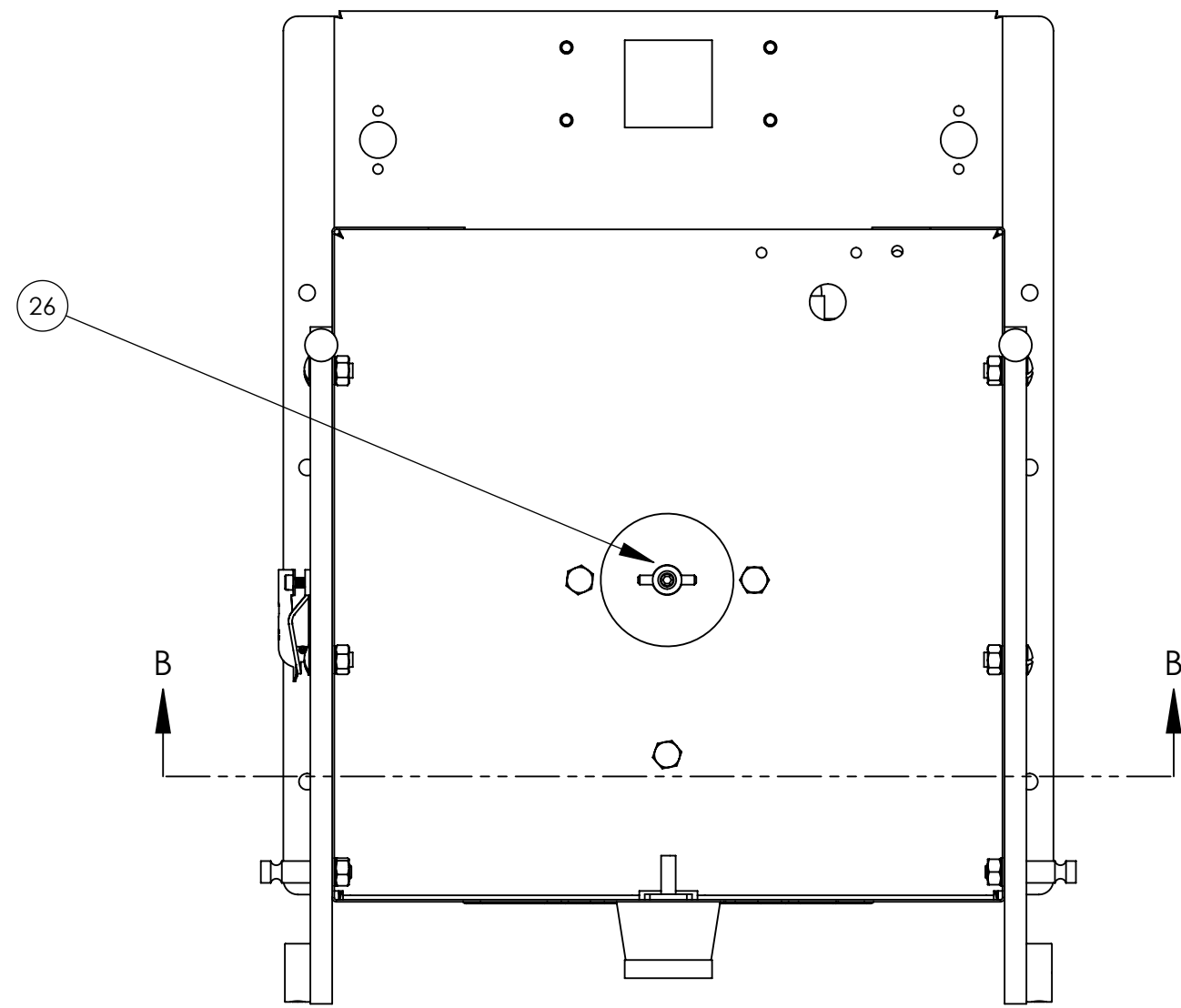
21 20
4X
22
17 16 15
2X 2X
PLUG-IN THE BLOWER CORD SET INTO TERMINALS ON THE BLOWER AND REFER TO THE WIRING DIAGRAM ON HOW TO TERMINATE THE TAIL END OF THE BLOWER CORD SET

19 16 18
2X 2X
ENSURE THAT THE TAB WHERE THE SIGNAL CABLE IS ATTACHED, FACES IN THE DIRECTION AS SHOWN

- STANDARD NOTES:**
1. REMOVE SHARP EDGES AND BURRS.
 2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
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 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
 5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

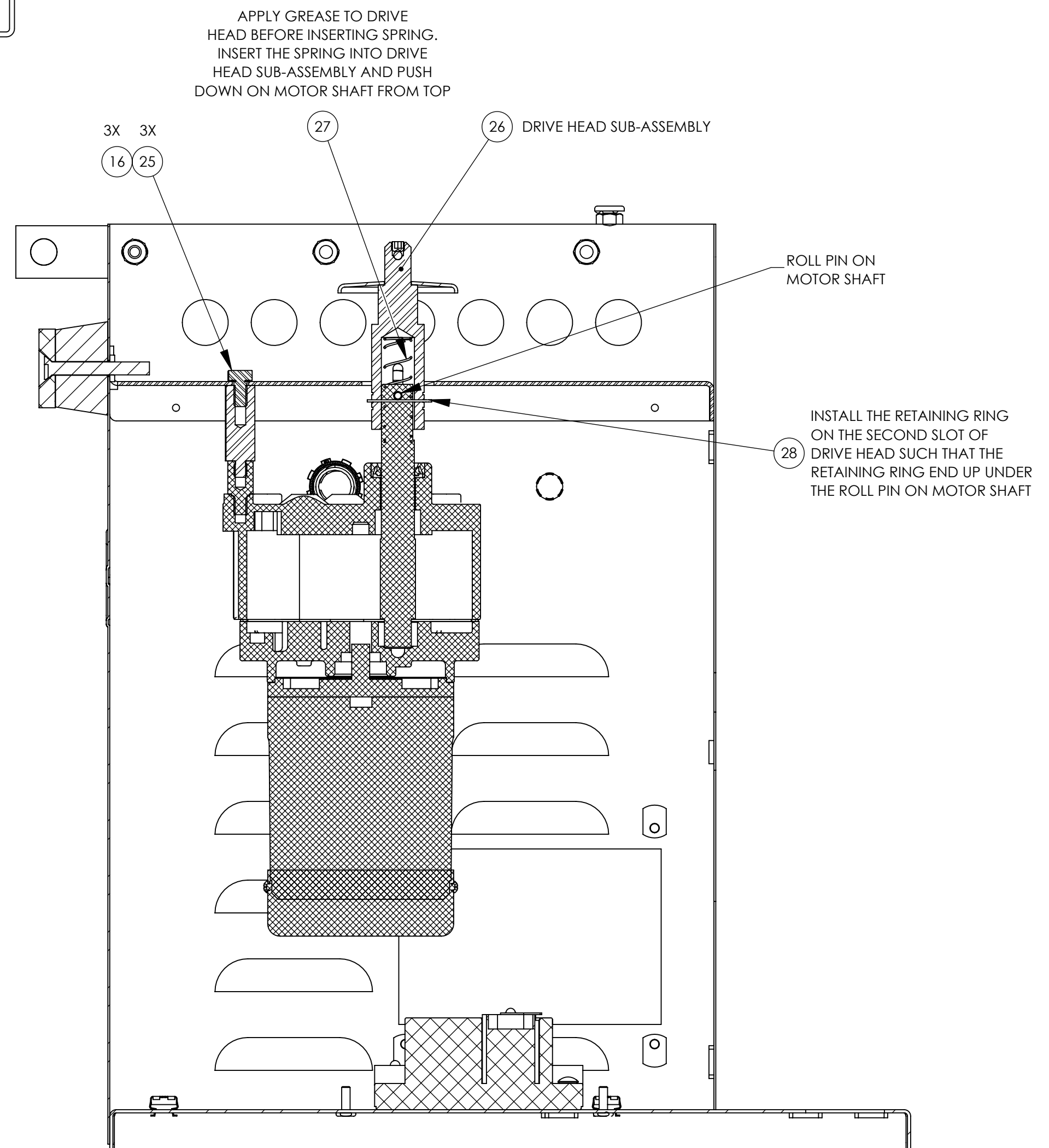
THIRD ANGLE PROJECTION		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-llu.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION GAS POPPER W/ CERAMIC BURNER	
C SIZE DRAWING		MATERIAL	
DRAWN BY: ndarji		REFER INDIVIDUAL SUB-PARTS	
APPROVED BY: nvidojevic		DRAWING NUMBER: GT60APR-CP	
DRAWN DATE: 02/12/2021		APPROX WEIGHT: 51.6 LBS	
APPROVED DATE: 02/12/2021		REVISION: P1	
THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.			
		SHEET 3 OF 9	

STEP # 5



ASSEMBLE HEX STANDOFFS ON THE MOTOR BEFORE ASSEMBLING MOTOR INSIDE THE PEDESTAL

SECTION B-B
SCALE 1 : 3



APPLY GREASE TO DRIVE HEAD BEFORE INSERTING SPRING. INSERT THE SPRING INTO DRIVE HEAD SUB-ASSEMBLY AND PUSH DOWN ON MOTOR SHAFT FROM TOP

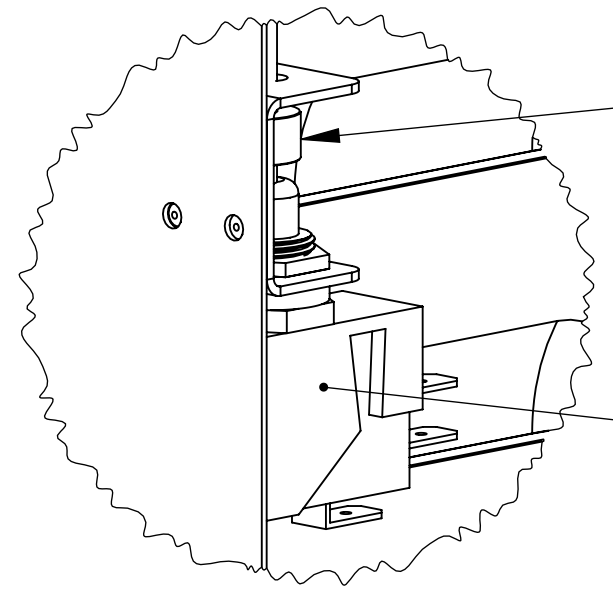
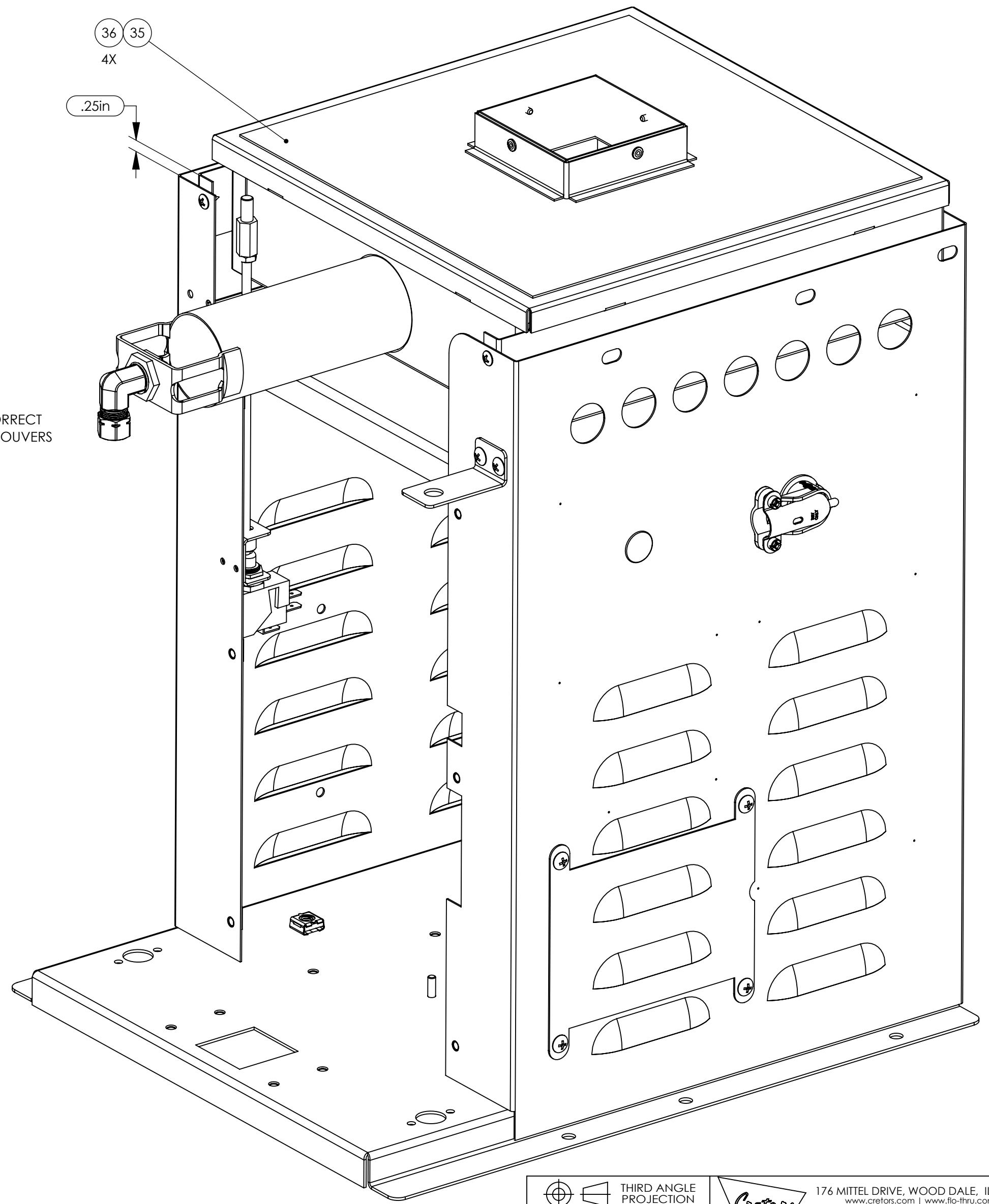
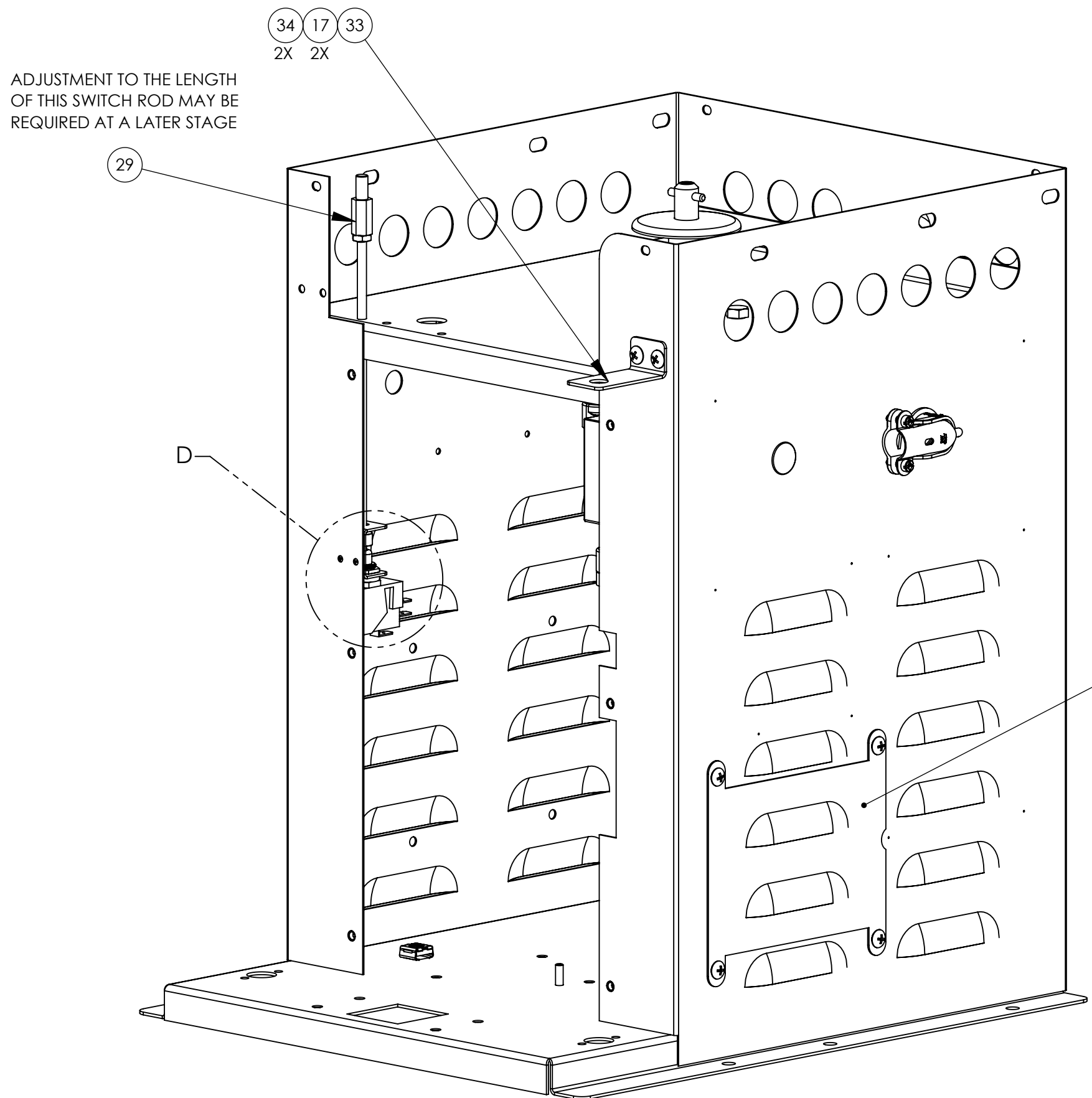
SECTION C-C
SCALE 1 : 2

- STANDARD NOTES:**
1. REMOVE SHARP EDGES AND BURRS.
 2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
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 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
 5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-ifu.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION GAS POPPER W/ CERAMIC BURNER	
C SIZE DRAWING		MATERIAL REFER INDIVIDUAL SUB-PARTS	
DRAWN BY ndarji	DRAWN DATE 02/12/2021	DRAWING NUMBER GT60APR-CP	APPROX. WEIGHT 18.3 LBS REVISION P1
APPROVED BY nvidojevic	APPROVED DATE 02/12/2021	THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.	

STEP # 6

STEP # 7



ASSEMBLE THE COLLAR ON SWITCH ROD TO CAPTURE IT AND AVOID SLIDING OFF THE MOUNTING BRACKET

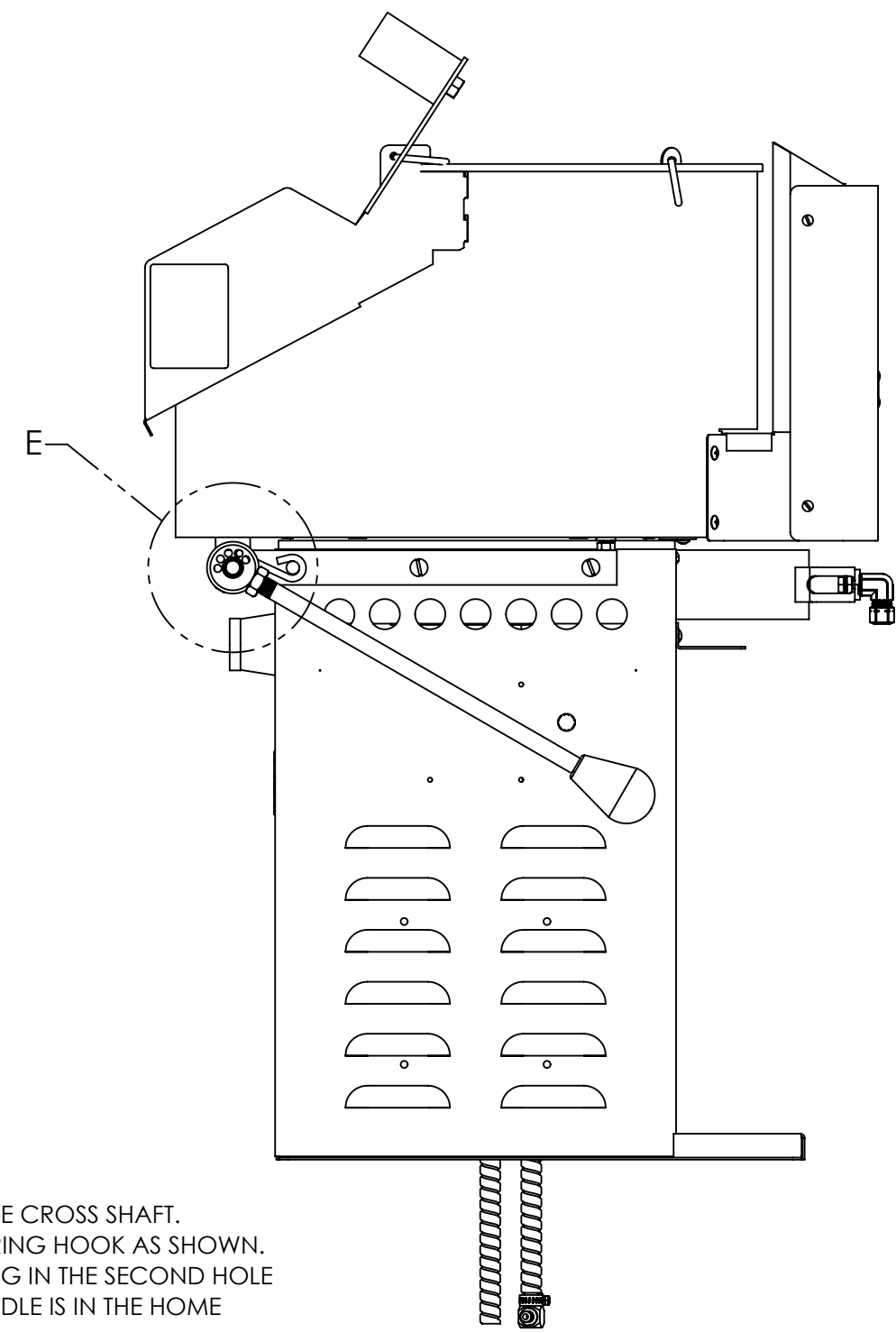
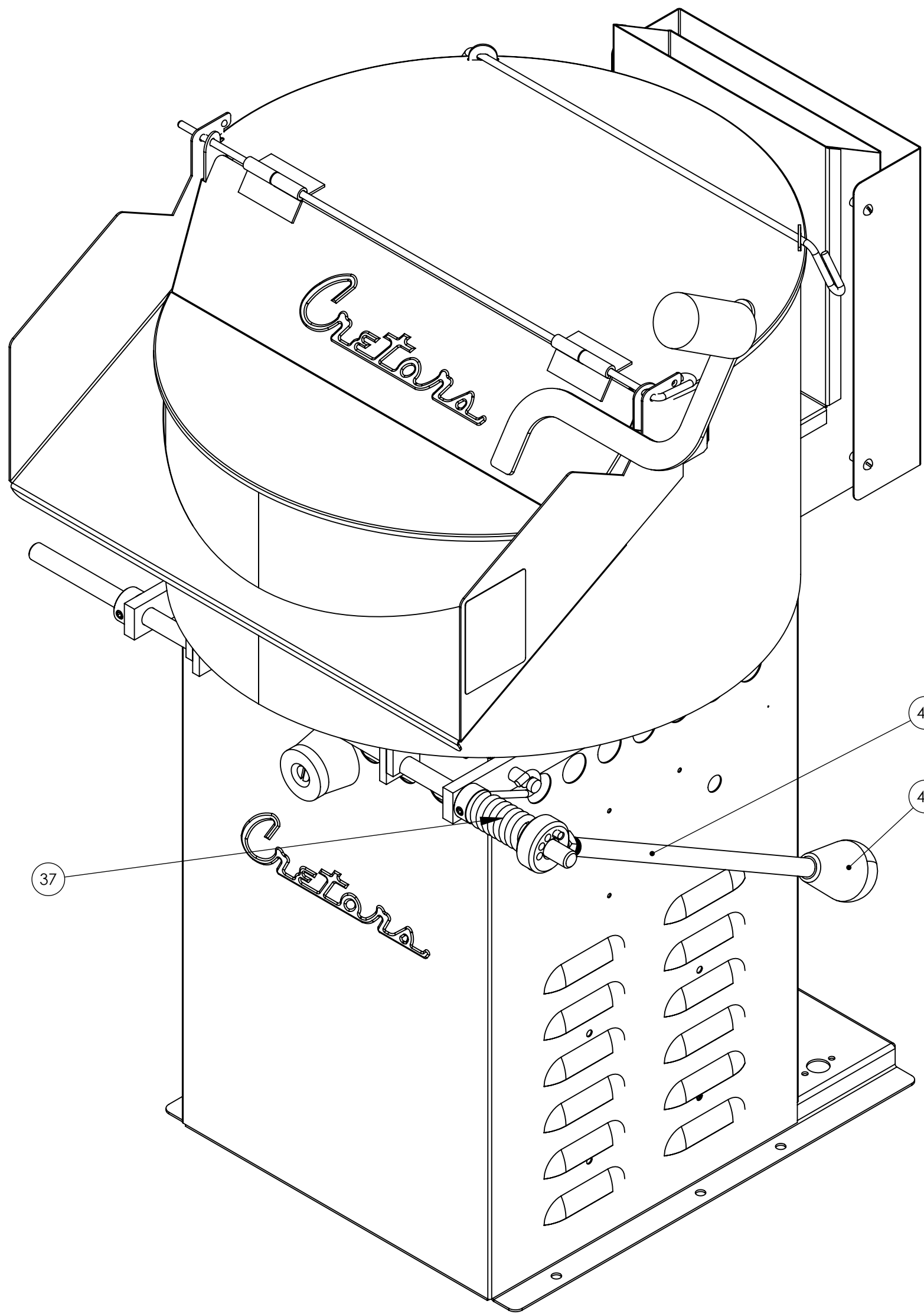
ASSEMBLE WITH ORIENTATION SHOWN. ENSURE THE SWITCH IS SECURED TO THE PLASTIC SWITCH HOUSING WITH A CABLE TIE BEFORE ASSEMBLING TO THE FRAME

DETAIL D
SCALE 1 : 1

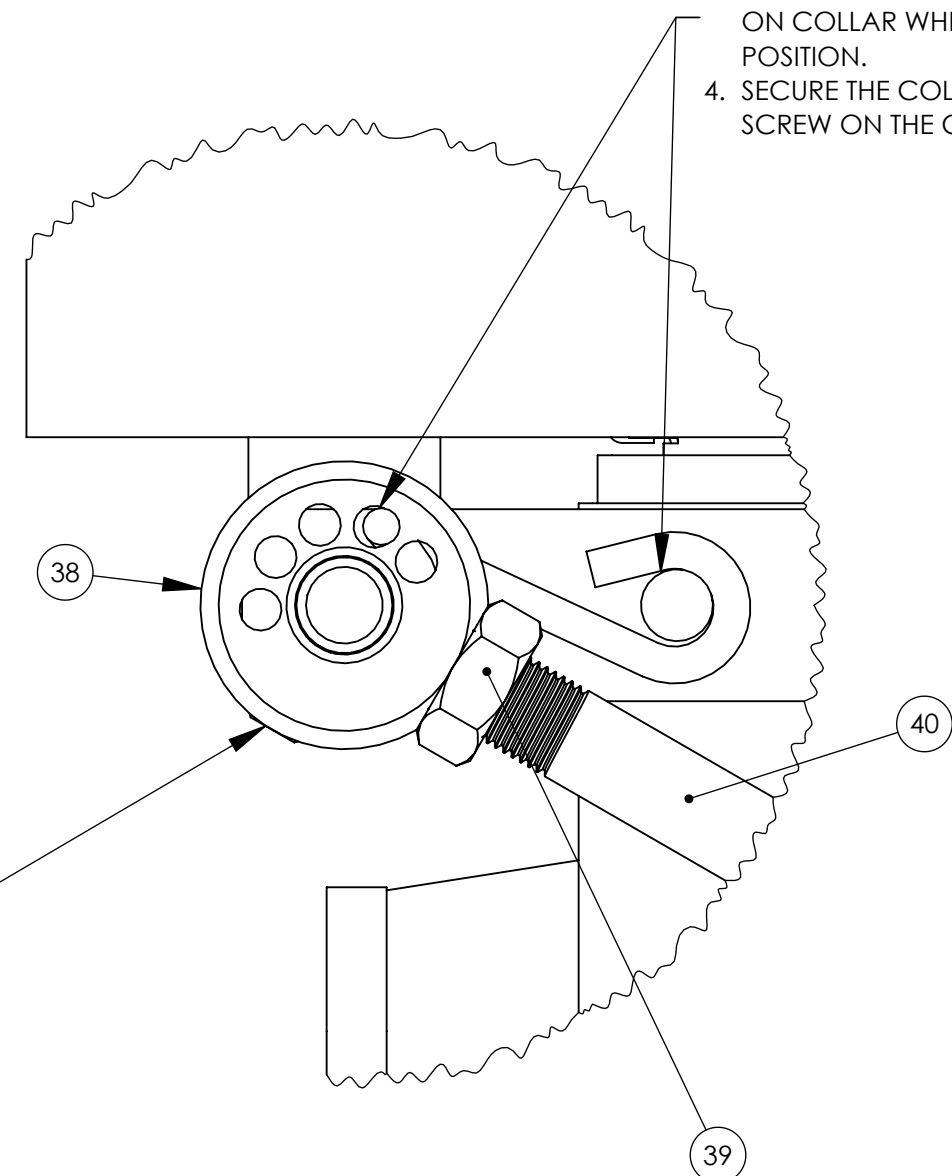
- STANDARD NOTES:**
1. REMOVE SHARP EDGES AND BURRS.
 2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 3. REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBROUND BOX.
 5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

<p>THIRD ANGLE PROJECTION</p>		<p>176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-ther.com</p>	
<p>TOLERANCES</p> <p>x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra</p>		<p>DESCRIPTION</p> <p>GAS POPPER W/ CERAMIC BURNER</p>	
<p>C SIZE DRAWING</p>		<p>MATERIAL</p> <p>REFER INDIVIDUAL SUB-PARTS</p>	
<p>DRAWN BY</p> <p>ndarji</p>	<p>DRAWN DATE</p> <p>02/12/2021</p>	<p>DRAWING NUMBER</p> <p>GT60APR-CP</p>	<p>APPROX. WEIGHT</p> <p>15.4 LBS</p>
<p>APPROVED BY</p> <p>nvidojevic</p>	<p>APPROVED DATE</p> <p>02/12/2021</p>	<p>REVISION</p> <p>P1</p>	<p>SHEET</p> <p>5 OF 9</p>
<p>THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.</p>			

STEP # 8



1. INSERT THE SPRING ONTO THE KETTLE CROSS SHAFT.
2. ENGAGE THE SPRING LOOP TO SPRING HOOK AS SHOWN.
3. INSERT THE STRAIGHT END OF SPRING IN THE SECOND HOLE ON COLLAR WHEN THE DUMP HANDLE IS IN THE HOME POSITION.
4. SECURE THE COLLAR ON KETTLE CROSS SHAFT WITH SET SCREW ON THE COLLAR AS SHOWN.

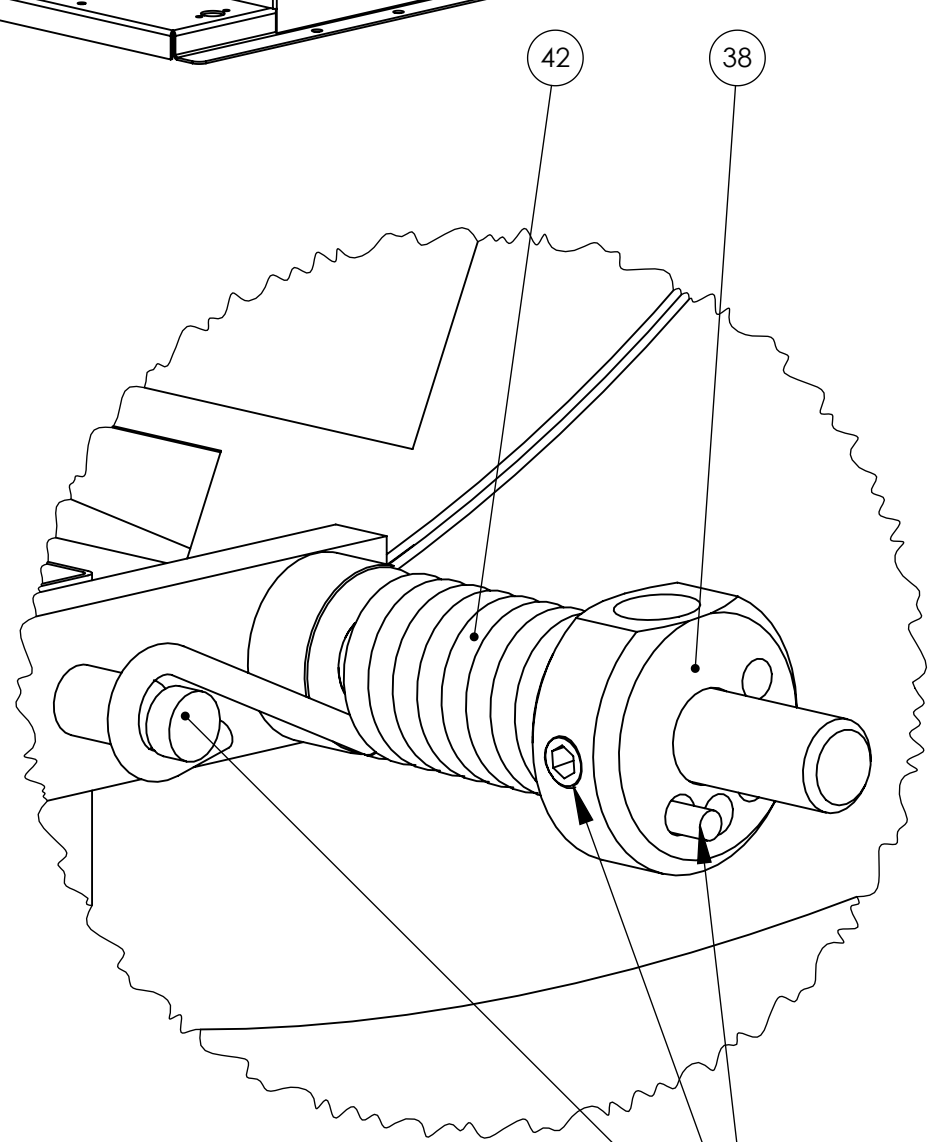
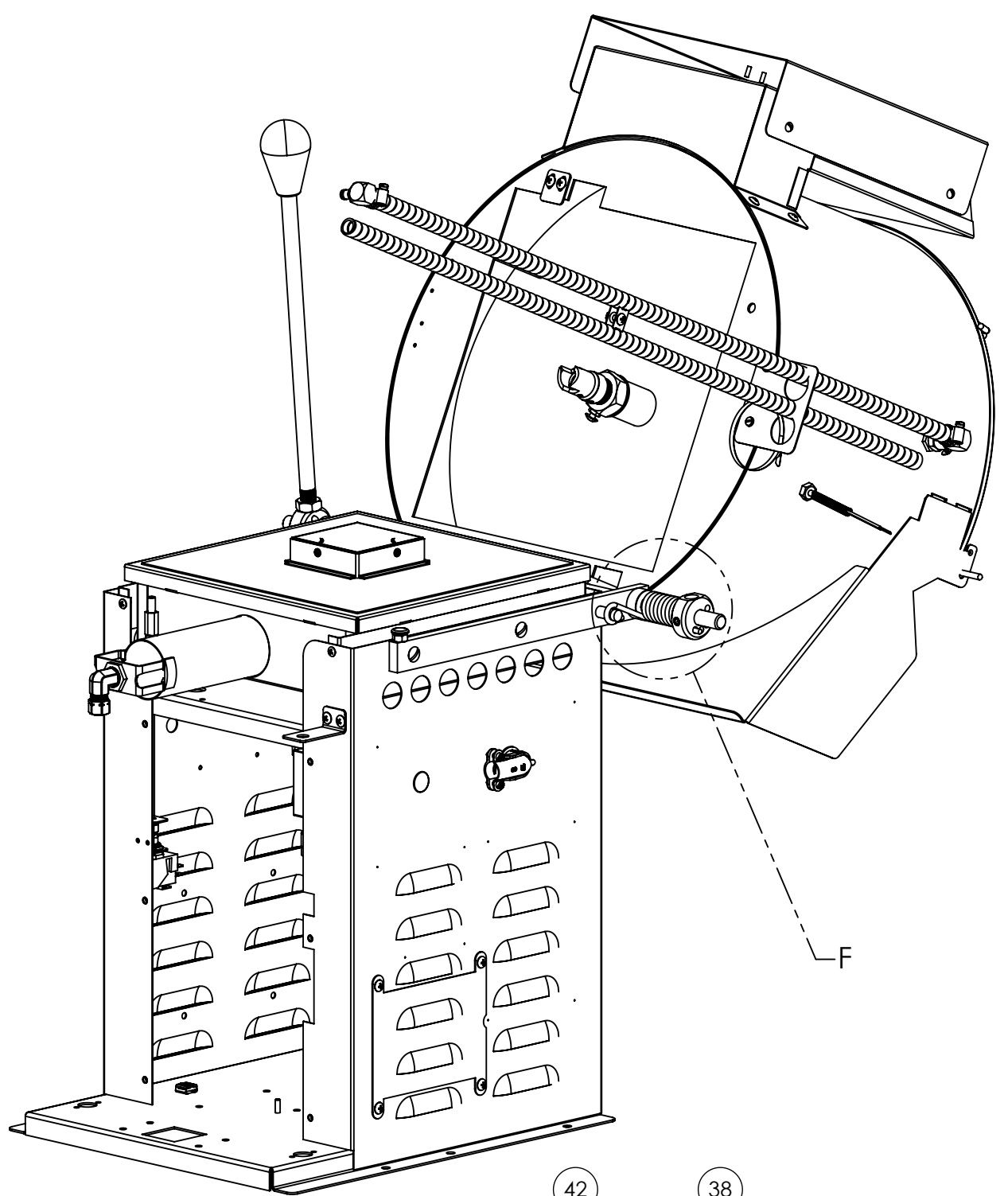


DETAIL E
SCALE 1 : 1

STANDARD NOTES:
 1. REMOVE SHARP EDGES AND BURRS.
 2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 3. REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
 5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

THIRD ANGLE PROJECTION		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretora.com www.flo-thru.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION GAS POPPER W/ CERAMIC BURNER	
C SIZE DRAWING		MATERIAL REFER INDIVIDUAL SUB-PARTS	
DRAWN BY ndarji	DRAWN DATE 02/12/2021	DRAWING NUMBER GT60APR-CP	APPROX. WEIGHT 53.8 LBS
APPROVED BY nvidojevic	APPROVED DATE 02/12/2021	REVISION P1	SHEET 6 OF 9
THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.			

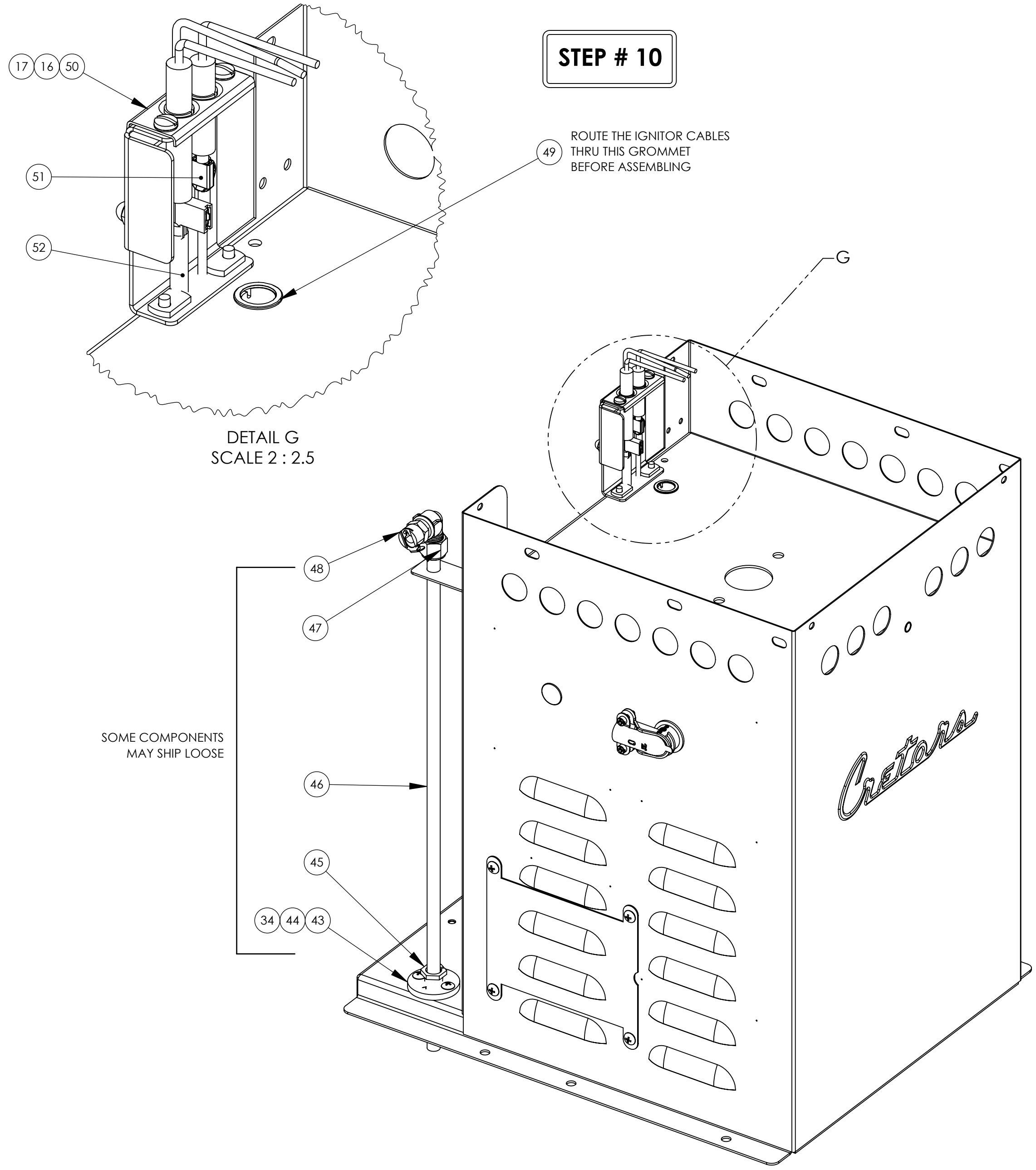
STEP # 9



DETAIL F
SCALE 1 : 1

- WITH KETTLE IN DUMP POSITION**
1. INSERT THE SPRING SHOWN ONTO THE KETTLE CROSS SHAFT.
 2. ENGAGE THE SPRING LOOP TO SPRING HOOK AS SHOWN.
 3. INSERT THE STRAIGHT END OF SPRING IN THE LAST OR SECOND TO LAST HOLE ON COLLAR AS SHOWN.
 4. SECURE THE COLLAR ON KETTLE CROSS SHAFT WITH SET SCREW ON THE COLLAR AS SHOWN.

STEP # 10



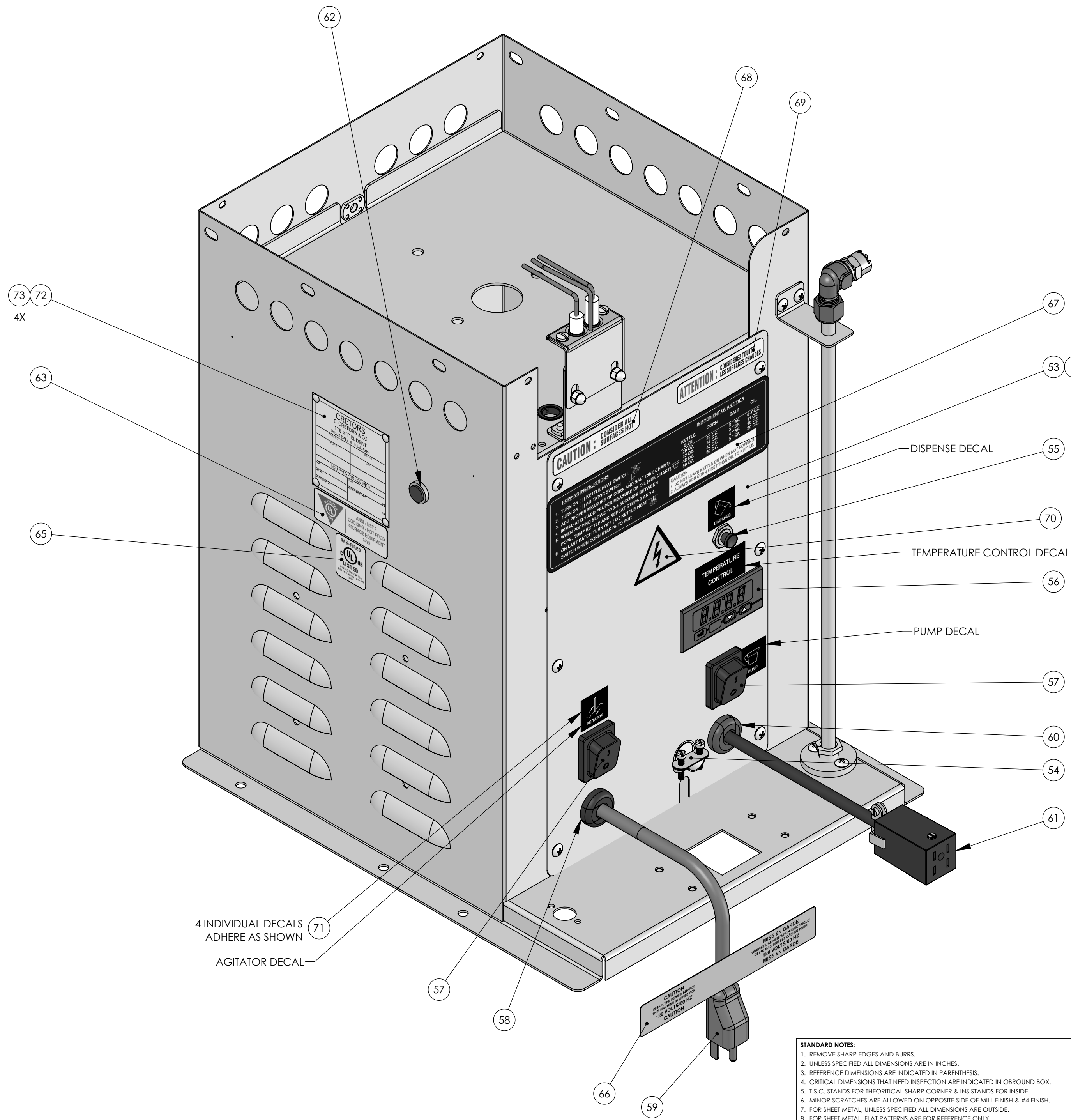
DETAIL G
SCALE 2 : 2.5

SOME COMPONENTS
MAY SHIP LOOSE

- STANDARD NOTES:**
1. REMOVE SHARP EDGES AND BURRS.
 2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 3. REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OUBROUND BOX.
 5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
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		THIRD ANGLE PROJECTION				176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-llu.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra				DESCRIPTION GAS POPPER W/ CERAMIC BURNER			
C SIZE DRAWING				MATERIAL REFER INDIVIDUAL SUB-PARTS		APPROX. WEIGHT 54.1 LBS	
DRAWN BY ndarji		DRAWN DATE 02/12/2021		DRAWING NUMBER GT60APR-CP		REVISION P1	
APPROVED BY nvidojevic		APPROVED DATE 02/12/2021		THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.			
				SHEET 7 OF 9			

STEP # 11



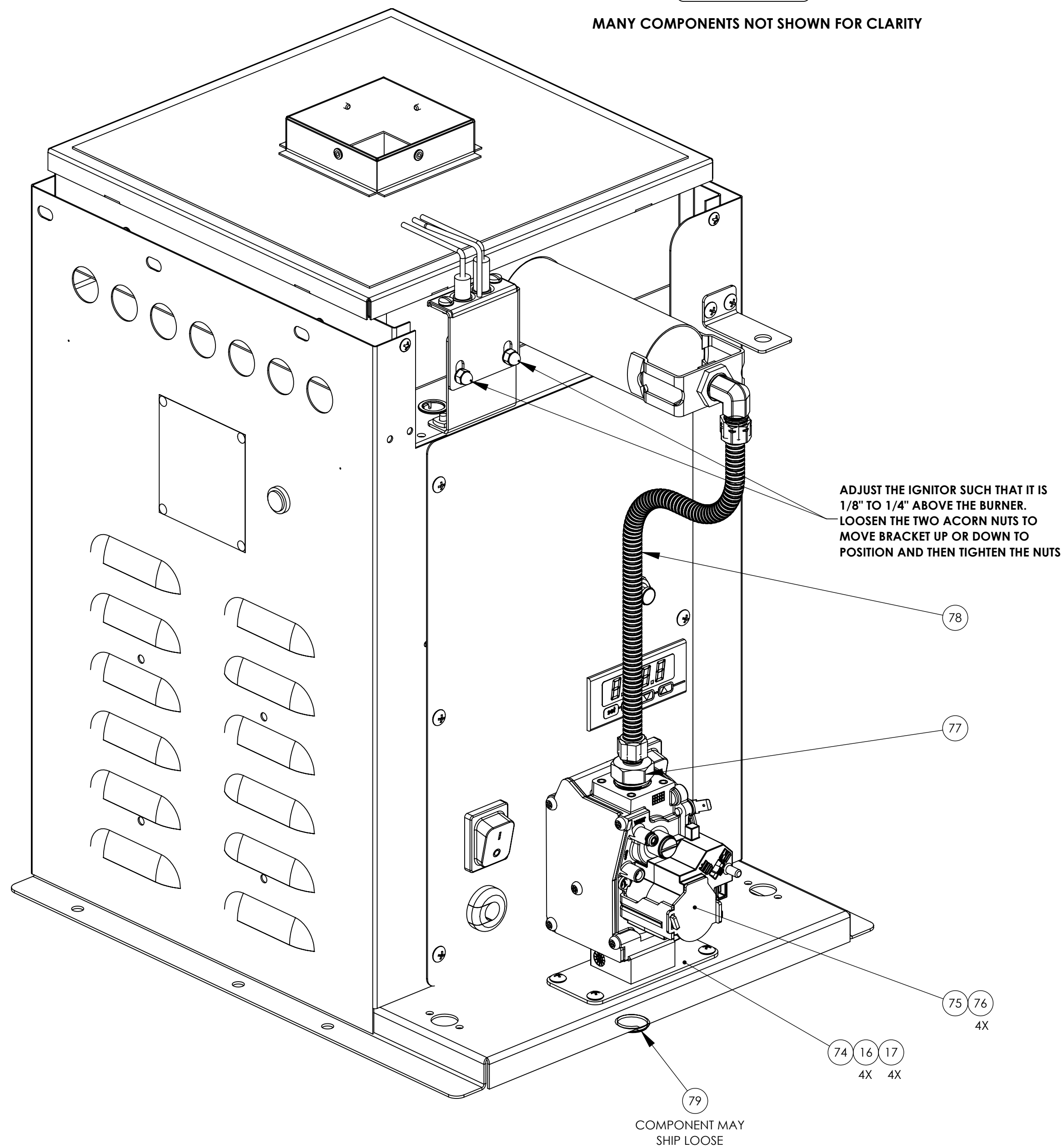
STANDARD NOTES:

1. REMOVE SHARP EDGES AND BURRS.
2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
3. REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OUBROUND BOX.
5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

THIRD ANGLE PROJECTION		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-fruit.com	
TOLERANCES		DESCRIPTION	
x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		GAS POPPER W/ CERAMIC BURNER	
C SIZE DRAWING		MATERIAL	APPROX WEIGHT
DRAWN BY: ndarji		REFER INDIVIDUAL SUB-PARTS	16.6 LBS
DRAWN DATE: 02/12/2021		DRAWING NUMBER	REVISION
APPROVED BY: nvidojevic		GT60APR-CP	P1
APPROVED DATE: 02/12/2021		THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.	
		SHEET 8 OF 9	

STEP # 12

MANY COMPONENTS NOT SHOWN FOR CLARITY



ADJUST THE IGNITOR SUCH THAT IT IS 1/8" TO 1/4" ABOVE THE BURNER. LOOSEN THE TWO ACORN NUTS TO MOVE BRACKET UP OR DOWN TO POSITION AND THEN TIGHTEN THE NUTS

COMPONENT MAY SHIP LOOSE

- STANDARD NOTES:**
1. REMOVE SHARP EDGES AND BURRS.
 2. UNLESS SPECIFIED ALL DIMENSIONS ARE IN INCHES.
 3. REFERENCE DIMENSIONS ARE INDICATED IN PARENTHESIS.
 4. CRITICAL DIMENSIONS THAT NEED INSPECTION ARE INDICATED IN OBOUND BOX.
 5. T.S.C. STANDS FOR THEORETICAL SHARP CORNER & INS STANDS FOR INSIDE.
 6. MINOR SCRATCHES ARE ALLOWED ON OPPOSITE SIDE OF MILL FINISH & #4 FINISH.
 7. FOR SHEET METAL, UNLESS SPECIFIED ALL DIMENSIONS ARE OUTSIDE.
 8. FOR SHEET METAL, FLAT PATTERNS ARE FOR REFERENCE ONLY.
 9. FOR SHEET METAL, SEMI-PERF TOOLING TO BE INSTALLED BASED ON MATERIAL THICKNESS. SEMI-PERF BUTTON FALL OFF IS NOT ACCEPTABLE.

		176 MITTEL DRIVE, WOOD DALE, IL 60191 www.cretors.com www.flo-thru.com	
TOLERANCES x.xx = ± 0.02 x.xxx = ± 0.01 ANGLES = ± 1° HOLES = +0.005 / -0 FINISH = 125Ra		DESCRIPTION GAS POPPER W/ CERAMIC BURNER	
C SIZE DRAWING		MATERIAL REFER INDIVIDUAL SUB-PARTS	
DRAWN BY ndarji	DRAWN DATE 02/12/2021	DRAWING NUMBER GT60APR-CP	APPROX WEIGHT 17.1 LBS
APPROVED BY nvidojevic	APPROVED DATE 02/12/2021	REVISION P1	SHEET 9 OF 9
THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO C. CRETORS & CO. AND IS FURNISHED IN CONFIDENCE FOR SOLE PURPOSE OF SUPPLYING THE RECIPIENT WITH NEEDED ENGINEERING DATA. THE CONTENTS SHOULD NOT BE DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN CONSENT OF C. CRETORS & CO. ALL RIGHTS RESERVED.			